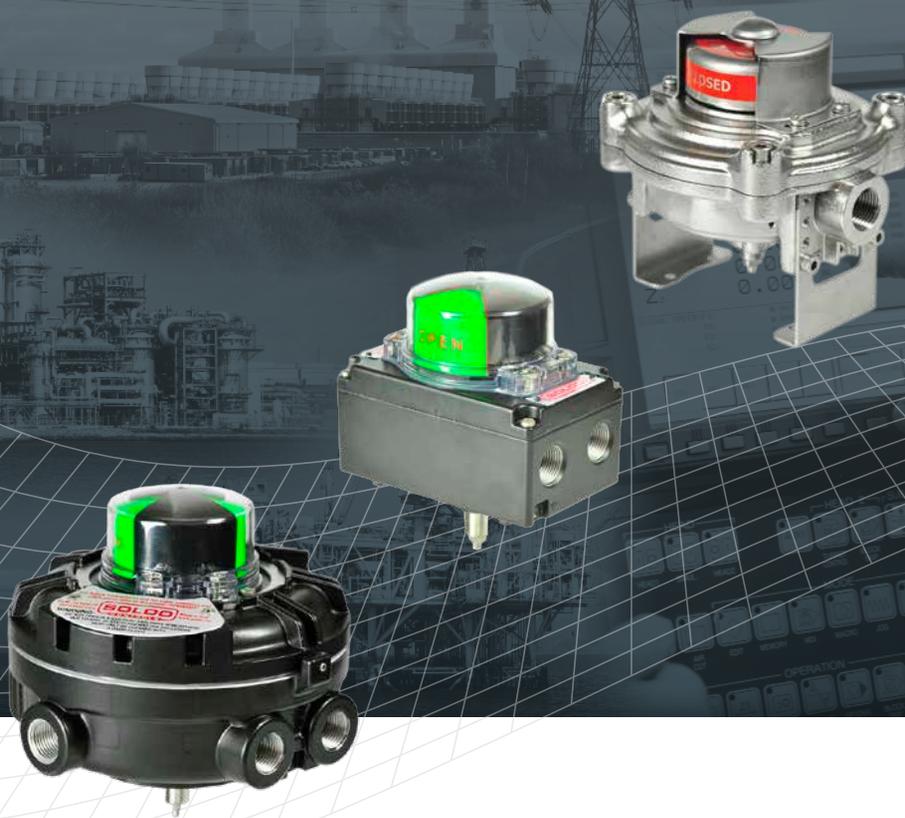


rotork®

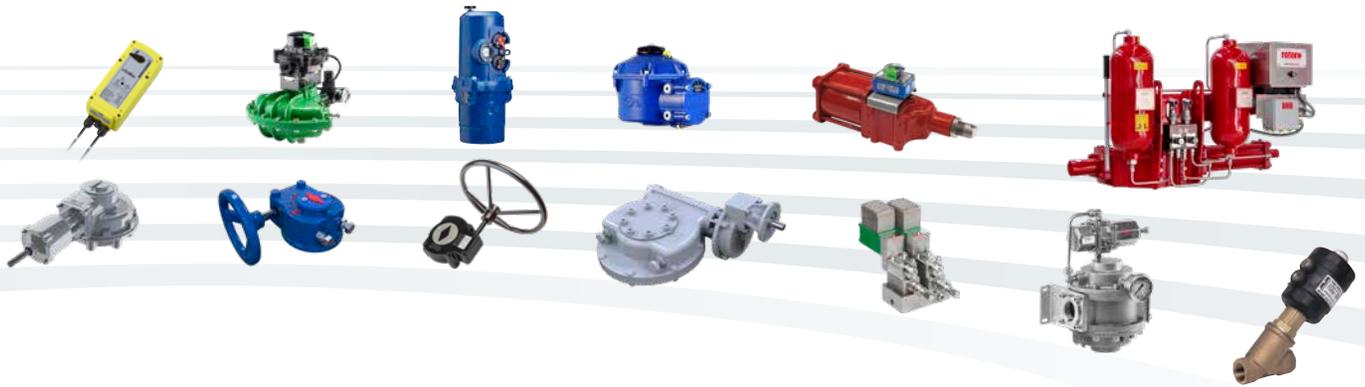
Keeping the World Flowing
for Future Generations

Limit Switch Boxes



SOLDO
CONTROLS
A rotork® Brand

Reliability in critical flow control applications



› Reliable operation when it matters

Assured reliability for critical applications and environments. Whether used infrequently or continuously, Rotork products will operate reliably and efficiently.

› Quality-driven global manufacturing

We offer products that have been designed with over 60 years of industry and application knowledge. Our research and development ensures cutting edge products are available for multiple applications across multiple industries.

› Customer focused service and worldwide support

Rotork solve customer challenges and develop new solutions that are tailored to the needs of our clients. We offer dedicated, expert service and support from initial inquiry, to product installation, to long term after sales care.

› Low cost of ownership

Long-term reliability prolongs service life. Rotork helps to reduce long term cost of ownership and provides greater efficiency to process and plant.

Limit Switch Boxes

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Comprehensive product range serving multiple industries

Rotork products offer improved efficiency, assured safety and environmental protection across sectors such as the Power, Oil & Gas, Water & Wastewater, HVAC, Marine, Mining, Pulp & Paper, Food & Beverage, Pharmaceutical and Chemical sectors.

Market leaders and technical innovators

We have been the recognised market leader in flow control for over 60 years.

Our customers rely upon Rotork for innovative solutions to safely manage the flow of liquids, gases and powders.

Global presence, local service

We are a global company with local support.

Manufacturing sites, service centres and sales offices throughout the world provide unrivalled customer services, fast delivery and ongoing, accessible support.

Corporate social responsibility is at the heart of our business

We are socially, ethically and environmentally responsible and committed to embedding CSR across all our processes and ways of working.



Global experience in strategic industries

Active in every industry and market sector around the world.

Serving customers and working with partners.

Improving efficiency, assuring safety and protecting the environment.

> Industry knowledge

Our engineering and application knowledge base, built over 60 years, allows us to provide innovative and reliable solutions for all flow control applications.

We work across the globe, servicing a diverse range of markets and critical applications.

Our experience of flow control is second to none.



Oil & Gas

Rotork products are used on upstream, midstream and downstream activities, ranging from offshore production facilities, to refining and processing, to transportation, storage and distribution.

- Onshore and offshore production
- Refining and petrochemicals
- Distribution and storage
- Pipelines
- LNG liquefaction and regasification
- Unconventional oil & gas



Power

Rotork products are found in traditional power stations, including nuclear power stations where its products are certified for use both inside and outside containment. They are also used for renewable energy generation systems such as thermal solar plants, and emission reduction processes such as flue gas desulphurisation.

- Conventional fuels
- Nuclear energy
- Concentrating solar power
- Geothermal and other renewables



Water & Wastewater

Rotork products are used on modern state-of-the-art water treatment and distribution processes, which maximise existing resources such as desalination plants and water re-use projects, together with conventional water and wastewater plants.

- Sludge and sewage treatment
- Water treatment, desalination and re-use
- Environmental control
- Dams, reservoirs and irrigation



Other Industries

- Marine
- Pharmaceutical
- HVAC
- Mining
- Biomedical
- Rail
- Pulp & Paper
- Food & Beverage

Instrumentation and control

Rotork is a specialist manufacturer of products for flow control, pressure control, flow measurement and pressure measurement.

Our solutions are trusted wherever there is a need for high precision and reliability, including pharmaceutical, oil and gas, biomedical and manufacturing industries.

We have production facilities throughout the world, complemented by a large network of distribution and support centres.

A full listing of our worldwide sales and service network is available on our website at www.rotork.com



Worldwide Industry and Application Experience

With over 60 years of extensive knowledge and experience, Rotork has provided products and services worldwide for virtually every industrial actuator application.

Rotork offer a range of precision control and valve accessory products in partnership with our prestigious brands, including Fairchild, Soldo®, Midland-ACS™, Bifold®, M&M and Alcon:

Instrument Valves

- Valve actuation accessories
- Solenoid valves
- Piston valves
- Instrument valves
- Medium pressure valves
- Subsea valves and connectors

Controllers

- Valve positioners
- Rail systems
- I/P and E/P converters

Measurement

- Valve position sensors
- Transmitters and switches

Instrument Pumps

- Pumps
- Intensifiers and accumulators

Rotork is proud to offer a diverse range of products which serve many different duties in a wide variety of applications. We also offer a factory customisation service to create one-off units to meet specific needs.





The Soldo range of limit switch boxes, proximity sensors, and accessories offers a variety of options. Rotork specialise in the design and manufacture of control accessories for valve automation, providing high quality products and services that guarantee a link between the control room and automated process valves.

Product development programs ensure we are always ready for new markets and applications and able to meet or exceed customer requirements. Soldo products are valued by customers for their advanced design and capabilities including:

Versatility

Soldo products are cost effective, as well as corrosion resistant and explosionproof; they are perfect when harsh environments are encountered. We provide the protection and automation that a wide variety of applications demand.

Unique Design Features

Soldo units are a step above the competition with unique split shaft designs. This allows installation where space is a factor and where a low profile limit switch box is not preferred. Soldo limit switches also have easy-set 3 degree cams for independent tool free adjustment.

Simple Installation

Pre-wired PCB switch modules ensure installation is worry free and allows easy installation and wiring directly into terminal strips. The pre-wired boards are conformal coated for environmental protection. We also offer a full line of mounting brackets for all models that do not come with an integral mounting kit.

Italy (manufacturing plant)

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email: sales.instruments-italy@rotork.com

USA

tel: +1 (336) 659 3400
email: sales@soldousa.com

Full contact details and company information is available online at www.soldo.net



Product Overview Chart



Model		SP	SM	SB	SF	SS	HW	SX
Application	Industry							
	Valve Type	Rotary Valves	Rotary Valves	Rotary Valves	Rotary Valves	Rotary Valves	Rotary Valves	Rotary Valves
Material	Housing	Glass reinforced plastic	Nickel plated aluminium	Copper free aluminium	Copper free aluminium	316 stainless steel	Aluminium	Aluminium
	Cover	Polycarbonate	Polycarbonate	Polycarbonate	Aluminium	316 stainless steel	Aluminium	Aluminium
Certification	IP Rating	IP65	IP65	IP66/67	IP66/67 IP67M	IP66/67 IP67M	IP66/67	IP66/67
	SIL Rating up to:	SIL2	SIL2	SIL3	SIL3	SIL3	SIL3	SIL3
	ATEX, IECEx option	Exia IIC T6	Exia IIC T6	Exia IIC T6	Exia IIC T6	Exia IIC T6	-	Exd IIB T6
	cULus option	-	-	Safe area or Class1/2 Div2	Safe area or Class1/2 Div2	Safe area or Class1/2 Div2	Safe area or Class1/2 Div2	Class 1/2 Div 1/2
	EAC option	✓	✓	✓	✓	✓	✓	✓
	CCOE option	✓	✓	✓	✓	✓	-	✓
	INMETRO option	-	-	-	✓	✓	-	-
Visual Position Indicator	NEPSI option	-	-	-	✓	✓	-	-
	3D	✓	✓	✓	✓	✓	✓	✓
	Flat	✓	✓	✓	✓	✓	✓	✓
	Multi Port Valves	-	-	✓	✓	✓	✓	✓
Electrical Feedback	None	-	-	-	✓	✓	✓	-
	Electro mechanic	✓	✓	✓	✓	✓	✓	✓
	Magnetic	✓	✓	✓	✓	✓	✓	✓
	Inductive	✓	✓	✓	✓	✓	✓	✓
	4-20 mA	-	-	✓	✓	✓	✓	✓
Features	Communication Protocols	-	-	✓	✓	✓	✓	✓
	Twin Shaft Design	-	-	✓	✓	✓	✓	✓
	Temp. Max Range	-20 to +80 °C (-4 to +176 °F)	-20 to +80 °C (-4 to +176 °F)	-20 to +80 °C (-22 to +176 °F)	-60 to +105 °C (-76 to +221 °F)	-60 to +105 °C (-76 to +221 °F)	-60 to +105 °C (-76 to +221 °F)	-20 to +105 °C (-4 to +221 °F)
Integrated Mounting Kit	✓	✓	-	-	-	✓	-	

Product Overview Chart



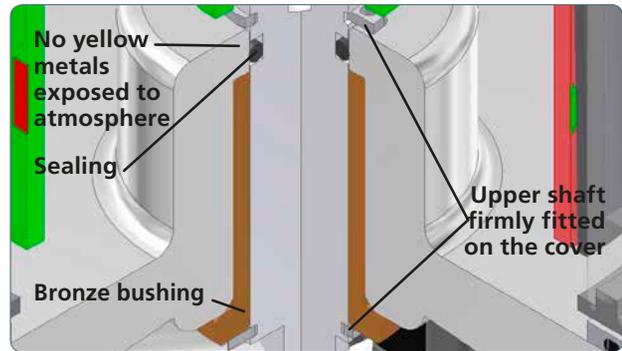
Model		SK	SQ	SY	SW	ES	BM	TB
Application	Industry							
	Valve Type	Rotary Valves	Rotary Valves	Rotary Valves	Rotary Valves	Manual Valves	External Switches General Purpose	External Switches General Purpose
Material	Housing	Aluminium	316L stainless steel	Copper free aluminium	316 stainless steel	Copper free aluminium or 316 stainless steel	316 stainless steel	316 stainless steel or aluminium
	Cover	Aluminium	316L stainless steel	Copper free aluminium	316 stainless steel	Copper free aluminium or 316 stainless steel	316 stainless steel	316 stainless steel or aluminium
Certification	IP Rating	IP66/68	IP66/68	IP66/68	IP66/68	IP68	IP68 subsea option available	IP68
	SIL Rating up to:	SIL3	SIL3	SIL3	SIL3	SIL3	SIL3	SIL3
	ATEX, IECEx option	Exd IIC T6	Exd IIC T6 Exia IIC T4	Exd IIC T6				
	cULus option	Class 1/2 Div 1/2	-	Class 1/2 Div 1/2	Class 1/2 Div 1/2	Class 1/2 Div 1/2	Class 1/2 Div 1/2	
	EAC option	✓	✓	✓	✓	✓	✓	✓
	CCOE option	✓	✓	✓	✓	-	-	-
	INMETRO option	✓	✓	✓	✓	-	-	-
Visual Position Indicator	NEPSI option	✓	✓	✓	✓	-	-	-
	3D	✓	✓	✓	✓	-	-	-
	Flat	✓	✓	✓	✓	-	-	-
	Multi Port Valves	✓	✓	✓	✓	-	-	-
Electrical Feedback	None	-	-	-	-	✓	✓	✓
	Electro mechanic	✓	✓	✓	✓	-	-	-
	Magnetic	✓	✓	✓	✓	✓	✓	✓
	Inductive	✓	✓	✓	✓	-	-	-
	4-20 mA	-	-	✓	✓	-	-	-
Features	Communication Protocols	-	-	✓	✓	-	-	-
	Twin Shaft Design	✓	✓	✓	✓	-	-	-
	Temp. Max Range	-55 to +105 °C (-67 to +221 °F)	-55 to +105 °C (-67 to +221 °F)	-60 to +105 °C (-76 to +221 °F)	-60 to +105 °C (-76 to +221 °F)	-65 to +150 °C (-85 to +302 °F)	-40 to +105 °C (-40 to +221 °F)	-40 to +105 °C (-40 to +221 °F)
Integrated Mounting Kit	Optional	Optional	-	-	-	-	-	

Twin Shaft Design

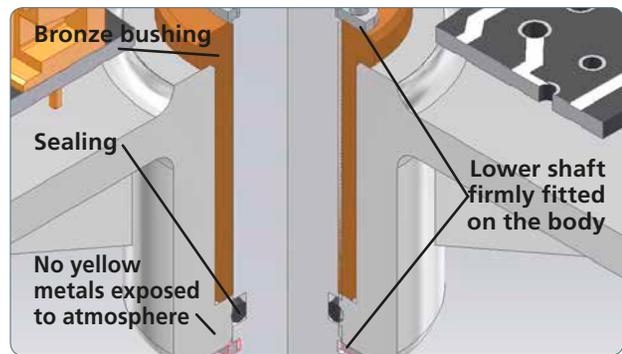
The innovative twin shaft design provides user friendly installation, replacement, calibration and operation. Splitting the limit switch box into two halves improves the sealing arrangement to extend operating life in harsh or severe environments whilst reducing the possibility of failure.

Features:

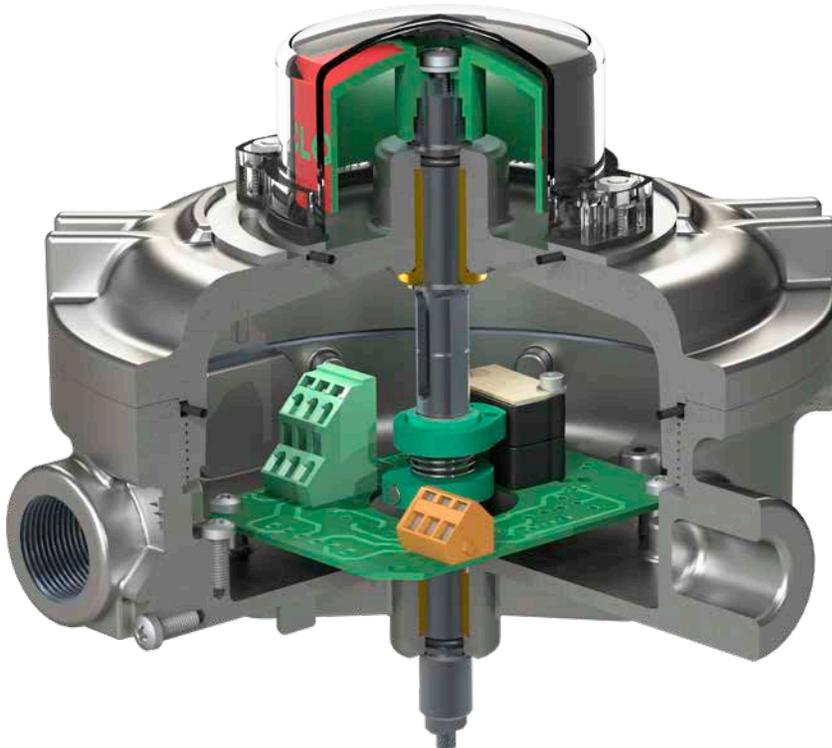
- Shaft sections mate together with a simple and reliable mechanical linkage
- Each half of the switch box mechanically retains the shaft, preventing loss of components during disassembly
- The shaft is completely sealed from the external atmosphere, avoiding contamination of the lubricating grease
- The switch position indicator is permanently fixed to the top shaft to guarantee alignment during reassembly
- Electrical components are completely sealed once both halves of the switch box are reassembled



Upper shaft schematic for SW limit switch box



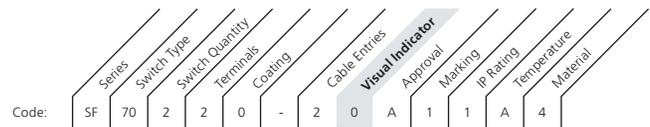
Lower shaft schematic for SW limit switch box



Visual Indication

Ever increasing market requirements push Rotork to develop innovative solutions for position indication.

Code selection guide



Code	Description		
1	No visual position indicator	-	-
0	3D 90° red and green visual position indicator		
Y	3D 90° yellow-black (open-close) visual position indicator		
3	3D 180° visual position indicator		
A	3D indicator for 3 way "L" 90° port valve		
B	3D indicator for 3 way "T" 90° port valve		
C	3D indicator for 3 way "L" 120° port valve		
2	3D indicator for 3 way "T" 180° centre port blocked		
D	3D visual position indicator with single flux direction		
F	3D visual position indicator for 60° rotation		
T	316 stainless steel 3D visual position indicator		
U	Flexible indicator extension of 500 mm with red and green 90° 3D visual position indicator		
V	Stainless steel rigid 300 mm indicator extension with red and green 90° 3D visual position indicator		
K	Stainless steel rigid 150 mm indicator extension with red and green 90° 3D visual position indicator		
X	316 stainless steel compact disk indicator		
E	Aluminium disk indicator		

Visual Indicator code selection guide for SP-SM series

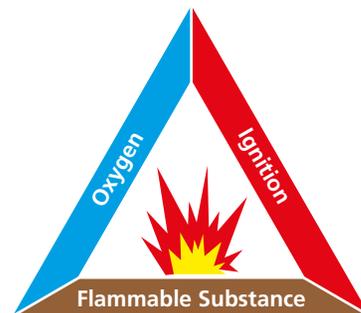
Code	Description	
H	3D black and yellow flux indicator	
Z	Flat yellow flux indicator	

Approvals and Marking

Electrical components require a specific protection method in explosive atmospheres due to the presence of gas or dust. Different geographical regions are subject to local standards and certification to guarantee safety against explosion risks. Rotork offers a complete range of certifications, covering worldwide requirements.

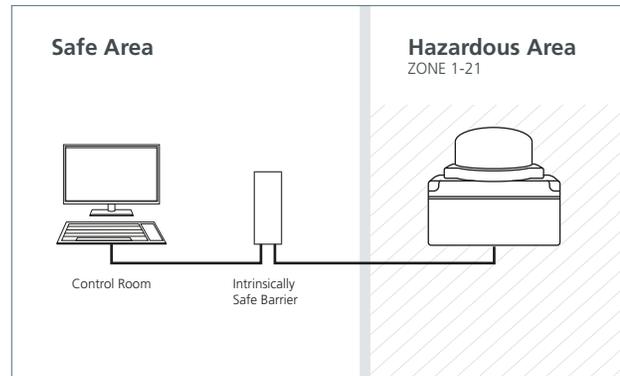
Hazardous Areas and Ignition

Explosions in hazardous areas occur when flammable liquids, vapours, gases or combustible dusts are mixed with oxygen and an ignition source, causing a fire or explosion. Limiting oxygen or gas is difficult, therefore the solution is to control the ignition source or safely contain the explosion.



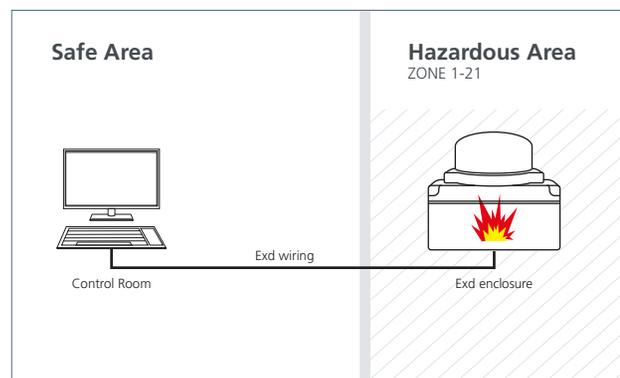
Intrinsically Safe Protection Method

The intrinsically safe protection method works by reducing the power supplied into the hazardous area with an Ex'ia' barrier. The power reaching the hazardous area and the device is insufficient to generate a spark thus avoiding ignition.



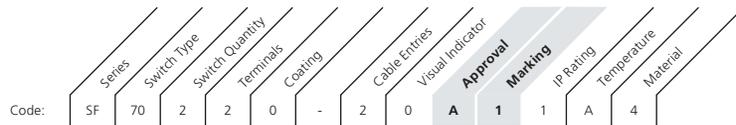
Explosionproof Protection Method

The explosionproof protection method guarantees that in case an explosion should happen, it will be contained inside the enclosure. All mechanical joints of the device, such as the lid to body connection, cable entries and shaft assembly have flame paths, designed and certified to ensure an explosion is contained.



Approvals and Marking

Code selection guide



		Weather proof	ATEX	ATEX / IECEx	UL/CSA	EAC	CCOE	INMETRO	NEPSI
SP/SM	safe area	W0	-	-	-	G0	-	-	-
	Intrinsically safe	-	A1	-	-	G1	J1	-	-
	Non-incendive (3GD Exn)	-	-	-	-	-	-	-	-
SB	Safe area	W0	-	-	UA	G0	-	-	-
	Intrinsically safe	-	A1	-	-	G1	J1	-	-
	Non-incendive (3GD Exn)	-	A6	-	U9	G6	-	-	-
SF/SS	Safe area	W0	-	-	UA	G0	-	-	-
	Intrinsically safe	-	A1	X1	-	G1	J1	I1	N1
	Non-incendive (3GD Exn)	-	A6	-	U9	G6	-	-	-
	Non-incendive (2D Extb)	-	-	XD	-	-	-	-	-
	Non-incendive (3D Extc)	-	A5	-	-	G5	-	-	-
HW	Safe area	W0	-	-	UA	G0	-	-	-
	Non-incendive (3GD Exn)	-	A6	-	-	G6	-	-	-
	Non-incendive (3D Ext)	-	A5	-	-	-	-	-	-
SK/SQ SY/SW	Safe area	W0	-	-	-	-	-	-	-
	Explosion / flame proof (Exd IIC)	-	-	X2	U7*	G2	J2	I2	N2
	Non-incendive (Exd enclosure)	-	-	-	U8*	-	-	-	-
SX	Safe area	W0	-	-	-	-	-	-	-
	Explosionproof / flameproof (Exd IIB)	-	-	X3	U7	G3	J3	-	-
	Non-incendive (Exd enclosure)	-	-	-	U8	-	-	-	-
BM/TB	Safe area	W0	-	-	-	G0	-	-	-
	Intrinsically safe	-	-	X1	-	-	-	-	-
	Explosionproof / flameproof (Exd IIC)	-	A2	-	U7*	G2	-	-	-
	Non-incendive (Exd enclosure)	-	-	-	U8*	-	-	-	-
ES	Safe area	W0	-	-	-	-	-	-	-
	Explosionproof / flameproof (Exd IIC)	-	-	X2	U7	G2	-	-	-
	Non-incendive (Exd enclosure)	-	-	-	U8	-	-	-	-

* Excluding SQ and TB series

Safety Integrity Level (SIL)

SIL approval (up to SIL3 level) is available as standard for all above certifications, depending on selected switches.

For further information please follow SIL compatibility for each standard electrical feedback type on pages 14-16.

Please refer to our SIL certificate to validate your device combination.

Switch and Sensors

Rotork offer one of the widest ranges of switches in the market, providing the best switch or sensor solution for your specific application.

Soldo limit switch boxes can include mechanical, magnetic or inductive proximity switches to fulfil your plant feedback requirements. With over 20 years experience in valve automation feedback, Soldo offers a complete selection of magnetic limit switches

to meet the most critical and demanding requirements. Inert gas hermetical sealing, high power loops, different contact forms and alternative materials are all satisfied with high quality Soldo switches.

- SIL✓** (SIL) up to SIL3 approved device
- Suitable for fire fighting applications
- Suitable in arctic application
- Suitable in Exia application
- Hermetically sealed

Electro mech. switches

Code:

Series	70	Switch type	2	Switch Quantity	2	Terminals	0	Coating	-	Cable Entries	2	Visual Indicator	0	Approval	A	Marking	1	IP Rating	1	Temperature	A	Material	4
--------	----	-------------	---	-----------------	---	-----------	---	---------	---	---------------	---	------------------	---	----------	---	---------	---	-----------	---	-------------	---	----------	---

SPDT switches

Code 01 **SIL✓**

- SPDT silver plated snap action switch
- High power loop: rating up to 5 A @ 250 VAC – 0.6 A @ 125 VDC
- Temperature range: -40 to +125 °C (-40 to +257 °F)



Code 03 **Ex SIL✓**

- SPDT gold plated snap action switch
- Rating up to 0.1 mA @ 250 VAC – 0.5 mA @ 30 VDC
- Temperature range: -40 to +125 °C (-40 to +257 °F)



Code 5P **Ex SIL✓**

- SPDT silver plated snap acting switch
- High power loop: rating up to 5 A @ 250 VAC
- Temperature range: -50 to +204 °C (-58 to 399 °F)
- Short time temperature range: Maximum 250 °C (482 °F) for 2 hours Maximum 300 °C (572 °F) for 70 minutes



DPDT switches

Code 1F **SIL✓**

- DPDT silver plated snap action switch
- High power loop: rating up to 5 A @ 250 VAC, 0.1 A @ 80 VDC
- Temperature range: -40 to +120 °C (-40 to +248 °F)



Code 06 **Ex SIL✓**

- DPDT gold plated snap action switch
- Rating up to 0.1 A @ 250 VAC, 0.1 A @ 80 VDC
- Temperature range: -40 to +120 °C (-40 to +248 °F)



Magnetic switches

SPDT switches

CODE N1 **Ex SIL✓**

- NOVA V3™ SPDT hermetically sealed snap action proximity switch
- High power loop: rating up to 5 A @ 250 VAC - 5 A @ 28 VDC
- Temperature range: -50 to +95 °C (-58 to +203 °F)



CODE N3 **Ex SIL✓**

- NOVA V3™ SPDT hermetically sealed snap action proximity switch
- High power loop: rating up to 1 A @ 250 VAC - 1 A @ 30 VDC
- Temperature range: -50 to +95 °C (-58 to +203 °F)



CODE C4 **Ex SIL✓**

- SPDT hermetically sealed proximity reed switch
- Inert gas contact chamber
- Rating up to 1 A @ 24 VDC
- Temperature range: -60 to +100 °C (-76 to +212 °F)



DPDT switches

CODE N4 **Ex SIL✓**

- NOVA V3™ DPDT hermetically sealed snap action proximity switch
- High power loop: rating up to 5 A @ 250 VAC - 5 A @ 28 VDC
- Temperature range: -20 to +95 °C (-4 to +203 °F)



CODE C8 **Ex SIL✓**

- DPDT hermetically sealed proximity reed switch
- Inert gas contact chamber
- Rating up to 1 A @ 24 VDC
- Temperature range: -60 to +100 °C (-76 to +212 °F)



Inductive sensors

Amplified sensors

Code 32

- 2 wires NO
- LED indicator
- Operating voltage 5-60 VDC
- Operating current 2-100 mA
- Temperature range: -25 to +70 °C (-13 to +158 °F)



Code 73 **SIL✓**

- 3 wires PNP NO
- LED indicator
- Operating voltage 10-30 VDC
- Operating current 0-100 mA
- Temperature range: -25 to +70 °C (-13 to +158 °F)



Code 75

- 2 wires NO/NC programmable
- Operating voltage 5-36 VDC
- Operating current 200 mA
- Temperature range: -25 to +80 °C (-13 to +176 °F)



NAMUR Exia sensors

Code 70 **Ex SIL✓**

- Nominal voltage 8 VDC
- Current consumption: 1 mA (target detected) 3 mA (target not detected)
- Temperature range: -25 to +100 °C (-13 to +212 °F)



Code 62 **Ex SIL✓**

- Nominal voltage 8 VDC
- Current consumption: 1 mA (target detected) 3 mA (target not detected)
- Temperature range: -50 to +100 °C (-58 to +212 °F)



Position Transmitters

If discrete feedback information is not enough, Rotork can offer a complete range of analogue position transmitter options embedded within the switch

box enclosure for both safe and hazardous areas.

Analogue 4 - 20 mA current loops are commonly used for electronic signalling in industrial process control. 4 & 20 mA

represents 0–100% of the measurement range. With the introduction of SMART devices, HART provides digital communication overlaid on the analogue 4-20 mA signal.

4-20 mA

Code:	SF	70	2	2	0	-	2	0	A	1	1	A	4
	Series	Switch Type	Switch Quantity	Terminals	Coating		Cable Entries	Visual Indicator	Approval	Marking	IP Rating	Temperature	Material

SIL✓ (SIL up to SIL3 approved device)



Suitable for Exia application

Code T0

- 4-20 mA analogue output
- Supply voltage 13-30 VDC
- Linearity ± 0.5% on full scale
- Direct or Reverse action
- Temperature range: -40 to +80 °C (-40 to +176 °F)

Code T4

- 4-20 mA analogue output
- Additional magnetic reed switches
- Supply voltage 13-30 VDC
- Linearity ± 0.5% on full scale
- Direct or Reverse action
- Temperature range: -40 to +80 °C (-40 to +176 °F)

Code T1

- 4-20 mA analogue output
- Additional silver plated mech. switches
- Supply voltage 13-30 VDC
- Linearity ± 0.5% on full scale
- Direct or Reverse action
- Temperature range: -40 to +80 °C (-40 to +176 °F)

Code T7

- 4-20 mA analogue output
- Additional inductive NAMUR sensors
- Supply voltage 13-30 VDC
- Linearity ± 0.5% on full scale
- Direct or Reverse action
- Temperature range: -25 to +80 °C (-13 to +176 °F)



4-20 mA HART



Code H0 SIL✓

- 4-20 mA HART Transmitter
- ATEX Ex ia IIC T6 / T4 certified
- Update time 120 ms
- Temperature range: -40 to +80 °C (-40 to +176 °F)

Code H4 SIL✓

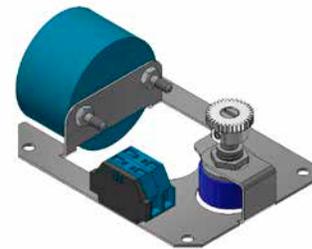
- 4-20 mA HART Transmitter
- Additional magnetic reed switches
- ATEX Ex ia IIC T6 / T4 certified
- Update time 120 ms
- Temperature range: -40 to +80 °C (-40 to +176 °F)

Code H1 SIL✓

- 4-20 mA HART Transmitter
- Additional silver plated mech. switches
- ATEX Ex ia IIC T6 / T4 certified
- Update time 120 ms
- Temperature range: -40 to +80 °C (-40 to +176 °F)

Code H7 SIL✓

- 4-20 mA HART Transmitter
- Additional inductive NAMUR sensors
- ATEX Ex ia IIC T6 / T4 certified
- Update time 120 ms
- Temperature range: -25 to +80 °C (-13 to +176 °F)



Foundation Fieldbus / Profibus PA



Code F0

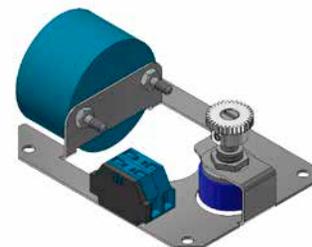
- Foundation Fieldbus / Profibus PA position Transmitter
- ATEX Ex ia IIC T6 / T4 certified
- Update time 400 ms
- Temperature range: -40 to +80 °C (-40 to +176 °F)

Code F4

- Foundation Fieldbus / Profibus PA position Transmitter
- Additional inductive NAMUR sensors
- ATEX Ex ia IIC T6 / T4 certified
- Update time 400 ms
- Temperature range: -25 to +80 °C (-13 to +176 °F)

Code F1

- Foundation Fieldbus / Profibus PA position Transmitter
- Additional silver plated mech. switches
- ATEX Ex ia IIC T6 / T4 certified
- Update time 400 ms
- Temperature range: -40 to +80 °C (-40 to +176 °F)



More options available on request.

Special Options

Rotork offer a wide range of options for specific field applications.

Partial Stroke Test device

Series	Switch Type	Switch Quantity	Terminals	Coating	Cable Entries	Visual Indicator	Approval	Marking	IP Rating	Temperature	Material	
SF	70	2	2	0	-	2	0	A	1	1	A	4

- SIL✓** (SIL) up to SIL3 approved device
-  Suitable in arctic application
-  Suitable in Exia application

Code P0 SIL✓

The Partial Stroke Test (PST) device is a simple and reliable electro-mechanical system. A magnetic key initiates the test while an internal electro-mechanical system drives the actuator back to the opening position after the last position has been reached. Includes:



Code P4 SIL✓

Magnetic reed SPDT switches

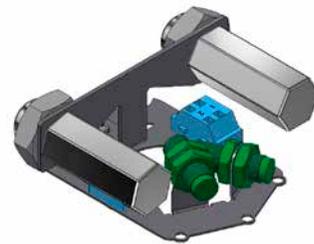
Code P7 SIL✓

Exia inductive NAMUR sensors

Surge protector devices

Code S6

Surge protectors guard the device and all inner electrical components from external power overloads. Certification is available for Exia or Exd, with components in 316 stainless steel for harsh environments protection. Includes:



Code S7

Exia inductive NAMUR sensors

Code SC

Exia inductive NAMUR sensors tamper proof magnetic reed SPDT switches

End Of Line monitoring system

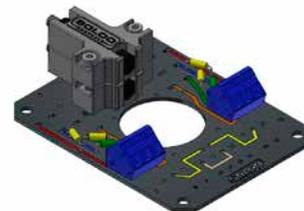
Series	Switch Type	Switch Quantity	Terminals	Coating	Cable Entries	Visual Indicator	Approval	Marking	IP Rating	Temperature	Material	Special Execution			
SF	70	2	2	0	-	2	0	A	1	1	A	4	0	0	28

Code 28 SIL✓

End of line monitoring system to perform diagnostics on switches and wiring integrity. The DCS will detect feedback information as well as fault detection.

Applicable to electro-mechanical and magnetic switches, with reduced max rating capabilities.

- NAMUR simulated output
- Arctic capabilities down to -60°C (-76 °F)
- SIL3 approved option



More options available on request.

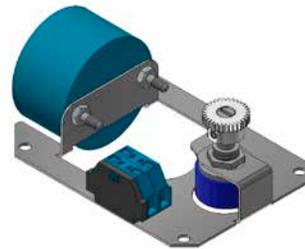
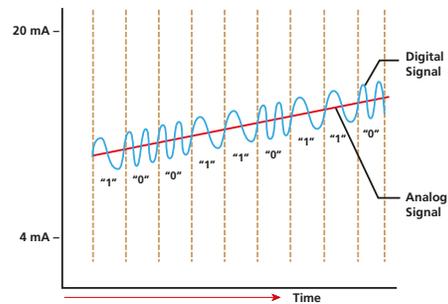
HART Communication

The HART Communication Protocol (Highway Addressable Remote Transducer) is a hybrid, analogue and digital, industrial automation protocol.

HART provides two simultaneous communication channels: the 4-20 mA analogue signal and a digital signal. The 4-20 mA signal communicates the primary measured value. Additional device information is communicated using a superimposed digital signal on the analogue one.

Rotork can offer a complete range of 4-20 mA HART position transmitters with or without additional switches.

Refer to the Position Sensor section for a wider list of options and code selection guide.

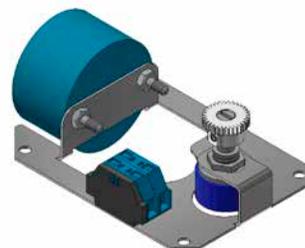


Foundation Fieldbus Communication

Rotork offers a complete range of Foundation Fieldbus position transmitters with or without additional digital feedback.

The communication head is suitable for use in an Intrinsically Safe Ex'ia' loop and provides full compatibility with the plant communication software.

Refer to the Position Sensor section for a wider list of options and code selection guide.



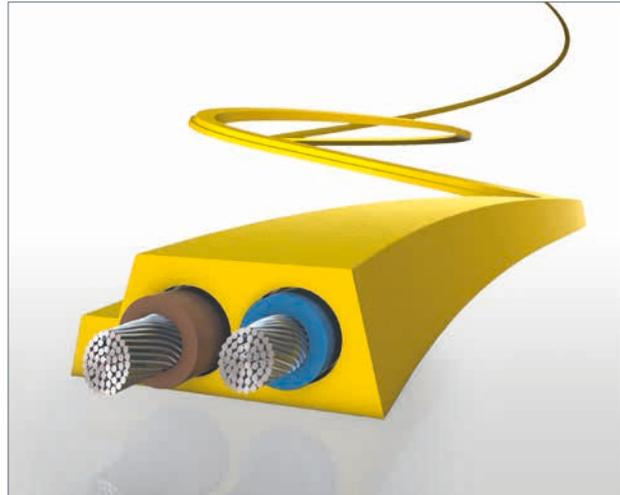
AS-i Communication

Superior productivity is one of the key factors to successful business in the process automation sector. The secret to modern manufacturing is flexibility.

AS-Interface (AS-i) is the simplest of the industrial networking protocols used in PLC, DCS and PC-based automation systems. It is designed for connecting binary (ON/OFF) devices such as actuators and sensors in discrete manufacturing and process applications using a single cable.

Features

- Highly efficient alternative to hard wiring of field devices
- Excellent partner to Profibus, DeviceNet, Interbus and Industrial Ethernet network systems
- Proven in hundreds of thousands of applications
- Cut-down AS-i SW version available for ultra-simple devices
- Provides the ideal basis for Functional Safety in machinery safety/emergency stop applications



AS-I Communication Board

Code A1

AS-I communication board 4 In – 3 Out.

Up to four electro-mechanical switches and three solenoid valve connection.

Available on SB, SF, SS, HW, SY, SW series.

Series	Switch Type	Switch	Quantity	Terminals	Coating	Cable Entries	Visual Indicator	Approval	Marking	IP Rating	Temperature	Material
SF	70	2	2	0	-	2	0	A	1	1	A	4

Profibus Communication

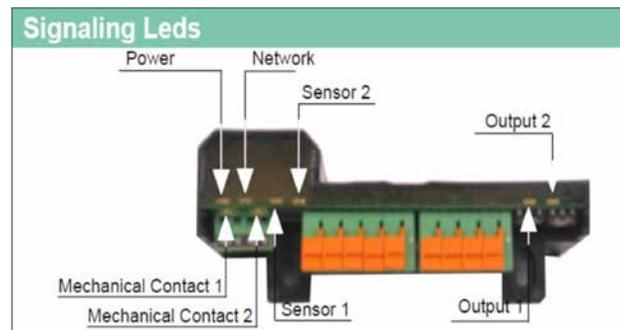
Profibus® Option

We introduced the Profibus communication bus into our HW series to provide a complete control unit, facing all demanding field applications.



Features and Benefits

- Weatherproof enclosure
- 3D red and green visual position indicator
- 2½" NPT cable entries
- 1¾" NPT cable entry
- Profibus communication board
- Two digital inputs for valve position detection
- Two extra dry contact inputs available
- Two digital outputs for solenoid valve connection
- Adjustable metal cams
- Integrated mounting legs for NAMUR actuators
- Integrated sov, 5/2 or 5/3 way configuration



Profibus Control Unit

Code PF

Profibus DP control unit.
Two digital feedback and two digital output for solenoid valves.

Code PG

Profibus DP feedback unit.
Two digital feedback and two digital output for solenoid valves.
Additional two mechanical switches 5A 250 VAC.

Both options available on HW series.

Series	Switch Type	Switch Quantity	Terminals	Coating	Cable Entries	Visual Indicator	Approval	Marking	IP Rating	Temperature	Material	
SF	70	2	2	0	-	2	0	A	1	1	A	4

SP - SM limit switch box series

Compact limit switch box for industrial, water treatment and light duty applications.

Features

- Integrated mounting kit for NAMUR pattern
- Corrosion free glass reinforced plastic enclosure on SP series
- Nickel plated aluminium body on SM series
- One cable entry (SP) or two cable entries (SM) either metric or imperial
- Multiple indicator options
- Easy wiring through the terminal PCB board

Approvals

ATEX, EAC, CCOE:

Ex II 2GD Ex ia IIC T4/T5/T6
Ex ia IIIB T44 °C.....T108 °C Db IP6*
Ta: -20 °C ≤ Ta ≤ 80 °C

SIL certificate: Up to SIL 2 certified by TÜV

Protection rating: IP65

IP67 on request
NEMA 4 4X on request

Temperature:

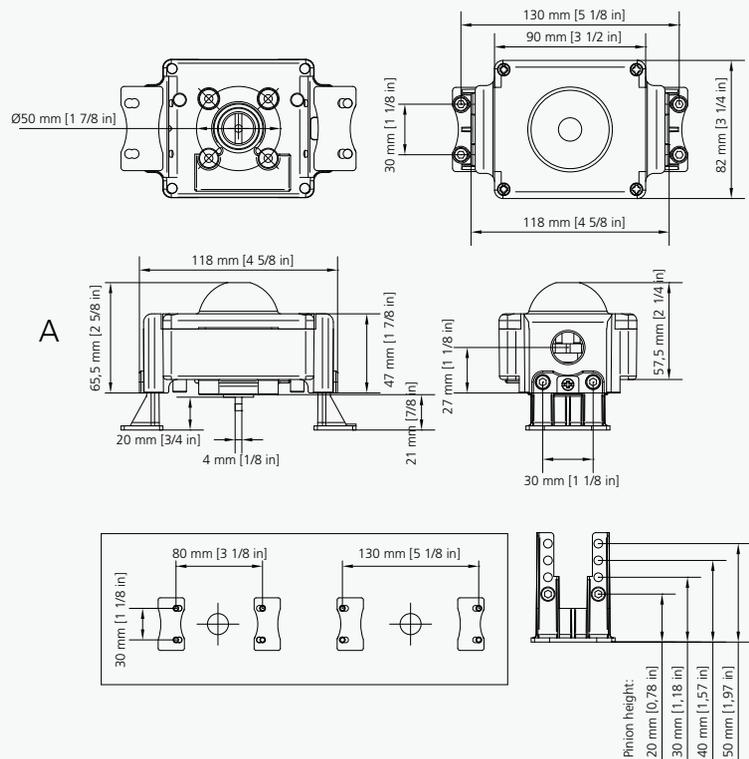
-20 to +80 °C (-4 to +176 °F) standard temperature range



SP limit switch box



SM limit switch box



SP - SM limit switch box series

Nomenclature

SP N1 2 H 0 - D H W 0 0 R 1

Box

SP = Glass reinforced plastic body with polycarbonate cover
SM = Aluminium body with polycarbonate cover

Switch

01 = Electro mec. switch, SPDT, silver contacts, up to SIL3 (Switch qty: 2 ;Terminal digit: 0; temp digit: A)
03 = Electro mec. switch, SPDT, gold contacts, up to SIL3, Exia ready, (Switch qty: 1,2 ;Terminal digit: 0; temp digit: A)
06 = Electro mec. switch, SPDT, gold contacts, up to SIL3, Exia ready, (Switch qty: 1,2 ;Terminal digit: A; temp digit: A)
1F = Electro mec. switch, DPDT, silver contacts, up to SIL3 (Switch qty: 1,2 ;Terminal digit: A; temp digit: A)
C4 = Magnetic reed SPDT, hermetically sealed, up to SIL3, Exia ready, (Switch qty: 1,2 ;Terminal digit: 0; temp digit: A)
N1 = Mag. proximity SPDT silver hermetically sealed up to SIL3, (Switch qty: 1,2 ;Terminal digit: 0; temp digit: A)
N3 = Mag. proximity SPDT gold hermetically sealed up to SIL3, Exia ready, (Switch qty: 1,2 ;Terminal digit: 0; temp digit: A)
70 = Inductive NAMUR proximity NJ2-V3-N, 2 wire, up to SIL3, Exia ready, (Switch qty: 1,2 ;Terminal digit: 0; temp digit: A)
73 = Inductive proximity NBB2-V3-E2, PNP NO, up to SIL3, (Switch qty: 1,2 ;Terminal digit: 0; temp digit: B)
75 = Inductive proximity IS5026, 2 wire, NO /NC, (Switch qty: 1,2 ;Terminal digit: 0; temp digit: A)

See additional information and options on pages 14-19

Switch Quantity

2 = 2 switches

Terminals

0 = Pre-wired terminal strip with additional extra poles for solenoid valve connection
(for switches 01, 03, C4, N1, N3, 70, 73, 75)
A = Pre-wired terminals without solenoid valve connection (for switches 1F, 06)

Coating

0 = Black plastic enclosure (on SP series)
N = Nickel plated aluminium body (on SM series)

Cable Entries

D = 1 cable entry 1/2" NPT
E = 1 cable entry M20 x 1.5
1 = 2 cable entries 1/2" NPT (SM series only)
2 = 2 cable entries M20 x 1.5 (SM series only)

Visual Position Indicator

H = 3D visual position indicator black and yellow
Z = Flat visual position indicator black and yellow

Approval

W = Weather proof
A = ATEX certified
G = EAC certification for Russian market

See additional information and options on page 13

Marking

0 = Standard location
1 = Intrinsically Safe certification

See additional information and options on page 13

IP Protection rating

0 = Weather proof IP65
7 = NEMA 4 and 4X
2 = Weather proof IP67

Temperature

A = Ambient temperature range: -20 to +80 °C (-4 to +176 °F)
B = Ambient temperature range: -20 to +70 °C (-4 to +158 °F) for sensor option 73

Material

1 = Glass reinforced plastic body and polycarbonate cover (on SP series)
2 = Nickel plated aluminium body and polycarbonate cover (on SM series)

SB limit switch box series

Multi purpose limit switch box for safe area or Intrinsically Safe applications.

Features

- Self lubricating bushings
- Copper free aluminium housing for maximum corrosion protection
- Two cable entries either metric or imperial
- Multiple indicator options
- Easy wiring through the terminal PCB board
- Position transmitter board optional

Approvals

ATEX, IECEx, EAC:

For NAMUR sensors type:

II 2GD Ex ia IIC T4/T5/T6 Gb Ex ia IIIC T95°C/95°C/85°C Db

For SPDT, DPDT switches type:

II 2GD Ex ia IIC T4 Gb Ex ia IIIC T95°C Db

II 2D Ex tb IIIC T95°C Db

UL: Class I Division 2 Groups A, B, C, D
Class II Division 2 Groups F, G

SIL certificate: Up to SIL 3 certified by TÜV

Protection rating: IP 66 / 67

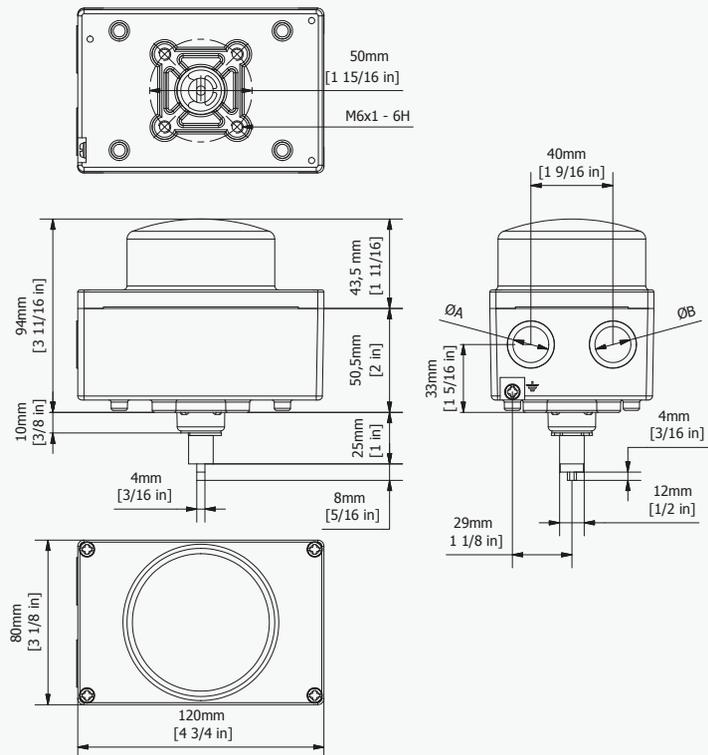
NEMA 4 4X on request

Temperature:

-20 to +80 °C (-4 to +176 °F) standard temperature range



SB limit switch box



SB limit switch box series

Nomenclature

SB N1 2 0 0 - 1 1 X 1 1 A 4

Box

SB = Aluminium body with polycarbonate cover

Switch

01 = Electro mec. switch, SPDT, silver contacts, up to SIL3 (Switch qty: 2,3; Terminal digit: 0; temp digit: A)
 03 = Electro mec. switch, SPDT, gold contacts, up to SIL3, Exia ready, (Switch qty: 1,2,3; Terminal digit: 0; temp digit: A)
 1F = Electro mec. switch, DPDT, silver contacts, up to SIL3 (Switch qty: 1,2; Terminal digit: 0; temp digit: A)
 06 = Electro mec. switch, SPDT, gold contacts, up to SIL3, Exia ready, (Switch qty: 1,2; Terminal digit: 0; temp digit: A)
 C4 = Magnetic reed SPDT, hermetically sealed, up to SIL3, Exia ready, (Switch qty: 1,2,3; Terminal digit: 0; temp digit: A)
 N1 = Mag. proximity SPDT silver hermetically sealed up to SIL3, (Switch qty: 1,2,3; Terminal digit: 0; temp digit: A)
 N3 = Mag. proximity SPDT gold hermetically sealed up to SIL3, Exia ready, (Switch qty: 1,2,3; Terminal digit: 0; temp digit: A)
 N4 = Mag. proximity DPDT silver hermetically sealed up to SIL3, (Switch qty: 1,2; Terminal digit: A; temp digit: A)
 32 = Inductive proximity NBN4-12GM40-Z0 2 wires, (Switch qty: 1,2; Terminal digit: 0; temp digit: B)
 73 = Inductive proximity NBB2-V3-E2, PNP NO, up to SIL3, (Switch qty: 1,2,3; Terminal digit: 0; temp digit: B)
 75 = Inductive proximity IS5026, 2 wire, NO /NC, (Switch qty: 1,2,3; Terminal digit: 0; temp digit: A)
 70 = Inductive NAMUR proximity NJ2-V3-N, 2 wire, up to SIL3, Exia ready, (Switch qty: 1,2,3; Terminal digit: 0; temp digit: A)

See additional information and options on pages 14-19

Switch Quantity

1 = N° 1 switch (related to switch description)
 2 = N° 2 switch (related to switch description)
 3 = N° 3 switch (related to switch description)

Terminals

0 = Pre-wired terminal strip with additional extra poles for solenoid valve connection
 (for switches 01, 03, 1F, 06 C4, C8, N1, N3, 32, 70, 62, 73, 75)

Coating

0 = Black powder coating

Cable Entries

1 = 2 cable entries 1/2" NPT
 2 = 2 cable entries M20 x 1.5p

Visual Position Indicator

0 = 3D plastic visual position indicator red and green

See additional information and options on page 11

Approval

W = Weather proof
 X = ATEX and IECEx certified box
 G = EAC certification for Russian market
 U = UL certified box (not available for switches 32, 75, 62)

See additional information and options on page 13

Marking

0 = Standard location
 1 = Intrinsically safe certification
 9 = cULus Class 1/2 Div 2 (with switches code: C4, N1, N3)

See additional information and options on page 13

IP Protection rating

1 = Weather proof IP66 / IP67
 7 = NEMA 4 and 4X

Temperature

A = Ambient temperature range: -20 to +80 °C (-4 to +176 °F)
 B = Ambient temperature range: -20 to +70 °C (-4 to +158 °F) (for switch 73, 32)

Material

2 = Die-cast aluminium heavy duty body and polycarbonate cover

SF - SS limit switch box series

Multi purpose limit switch box for safe area or Intrinsically Safe applications.

Features

- Twin shaft design
- Self lubricating bushings
- Copper free aluminium or 316 stainless steel housing option for maximum corrosion protection
- Two cable entries either metric or imperial
- Multiple indicator options
- Easy wiring through the terminal PCB board
- Position transmitter board optional
- Suitable for arctic environments

Approvals

ATEX, IECEx, EAC, CCOE, INMETRO:

For NAMUR sensors type:

II 1GD Ex ia IIC T4/T5/T6 Ga Ex ia IIIC T120°/T100°/T85°

II 2GD Ex ib IIC T4/T5/T6 Gb Ex ib T120°/T100°/T85°C Db

For SPDT, DPDT switches type:

II 1GD Ex ia IIC T4 Ga Ex ia IIIC T95°C/120°C Da

UL: Class I Division 2 Groups A, B, C, D

Class II Division 2 Groups F, G

SIL certificate: Up to SIL 3 certified by TÜV

Protection rating: IP 66 / 67

NEMA 4 4X on request

Temperature:

-40 to +80 °C (-40 to +176 °F) standard temperature range

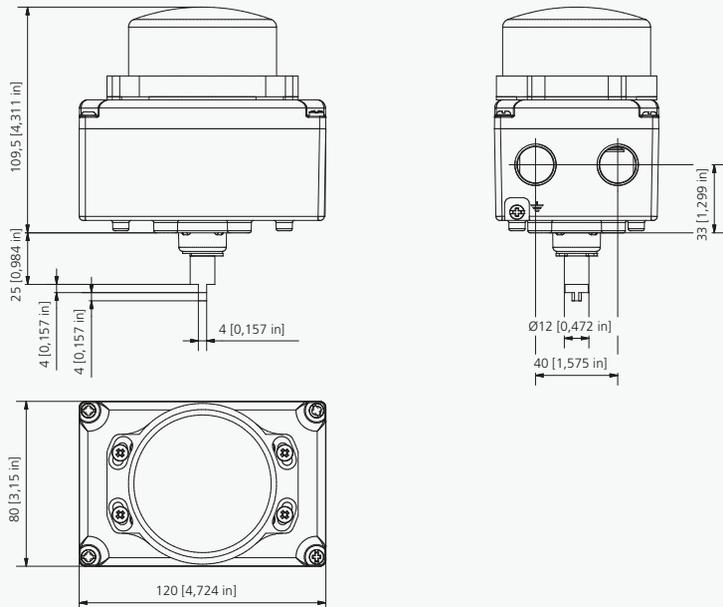
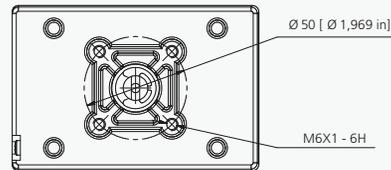
-60 to +105 °C (-76 to +221 °F) available on request



SF limit switch box



SS limit switch box



SF - SS limit switch box series

Nomenclature

SB N1 2 0 0 - 1 1 X 1 1 A 4

Box

SF = Aluminium enclosure
SS = 316 stainless steel enclosure

Switch

01 = Electro mec. switch, SPDT, silver contacts, up to SIL3 (Switch qty: 2,3,4; Terminal digit: 0; temp digit: L)
03 = Electro mec. switch, SPDT, gold contacts, up to SIL3, Exia ready, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: L)
1F = Electro mec. switch, DPDT, silver contacts, up to SIL3 (Switch qty: 1,2; Terminal digit: 0; temp digit: L)
06 = Electro mec. switch, SPDT, gold contacts, up to SIL3, Exia ready, (Switch qty: 1,2; Terminal digit: 0; temp digit: L)
C4 = Magnetic reed SPDT, hermetically sealed, up to SIL3, Exia ready, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: L, P)
C8 = Magnetic reed DPDT, hermetically sealed, up to SIL3, Exia ready, (Switch qty: 1,2; Terminal digit: 0; temp digit: L, P)
N1 = Mag. proximity SPDT silver hermetically sealed up to SIL3, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: L, M)
N3 = Mag. proximity SPDT gold hermetically sealed up to SIL3, Exia ready, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: L, M)
N4 = Mag. proximity DPDT silver hermetically sealed up to SIL3, (Switch qty: 1,2; Terminal digit: A; temp digit: L, M)
32 = Inductive proximity NBN4-12GM40-ZO 2 wires, (Switch qty: 1,2; Terminal digit: 0; temp digit: F)
73 = Inductive proximity NBB2-V3-E2, PNP NO, up to SIL3, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: B)
75 = Inductive proximity IS5026, 2 wire, NO /NC, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: E)
70 = Inductive NAMUR proximity NJ2-V3-N, 2 wire, up to SIL3, Exia ready, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: E)
62 = Inductive NAMUR proximity SJ 3.5 SN, 2 wire, 8V DC, up to SIL3, Exia ready, (Switch qty: 1,2,3; Terminal digit: 0, A; temp digit: L, M)
T0 = 4-20mA analog position transmitter, (Switch qty: 0; Terminal digit: A; temp digit: L)
T1 = 4-20mA analog position transmitter + electro mec. switch, SPDT, silver contacts, (Switch qty: 1,2; Terminal digit: A; temp digit: L)
H0 = 4-20mA HART position transmitter, Exia ready, (Switch qty: 0; Terminal digit: A; temp digit: L)

See additional information and options on pages 14-19

Switch Quantity

0 = no switches for digital feedback	2 = N° 2 switch (related to switch description)
1 = N° 1 switch (related to switch description)	3 = N° 3 switch (related to switch description)
	4 = N° 4 switch (related to switch description)

Terminals

0 = Pre-wired terminal strip with additional extra poles for solenoid valve connection (for switches 01, 03, 1F, 06 C4, C8, N1, N3, 32, 70, 62, 73, 75)
A = Pre-wired terminals without solenoid valve connection (for switches N4, 62, T0, T1, H0)

Coating

0 = Black powder coating
E = Electro polished finishing (on SS series)

Cable Entries

1 = 2 cable entries 1/2" NPT
2 = 2 cable entries M20 x 1.5p

Visual Position Indicator

0 = 3D plastic visual position indicator red and green
1 = No visual position indicator
T = 3D stainless steel position indicator

See additional information and options on page 11

Approval

W = Weather proof
X = ATEX and IECEx certified box
G = EAC certification for Russian market
J = CCOE certification for Indian market
N = NEPSI certification for Chinese market
U = UL certified box (not available for switches 32, 75, 62, H0)

See additional information and options on page 13

Marking

0 = Standard location
1 = Intrinsically safe certification
9 = cULus Class 1/2 Div 2 (with switches code: C4, C8, N1, N3)

See additional information and options on page 13

IP Protection rating

1 = Weather proof IP66 / IP67
7 = NEMA 4 and 4X

Temperature

L = Ambient temperature range: -40 to +80 °C (-40 to +176 °F) (standard for all switch options, excluding: 32, 70, 73, 75)
P = Ambient temperature range: -60 to +80 °C (-76 to +176 °F) (extended temp range for switches C4, C8)
B = Ambient temperature range: -20 to +70 °C (-4 to +158 °F) (for switch 73)
E = Ambient temperature range: -25 to +80 °C (-13 to 176 °F) standard for switch 70, 75
F = Ambient temperature range: -25 to +70 °C (-13 to +158 °F) standard for switch 73.
2 = Ambient temperature range: -40 to +40 °C (-40 to 104 °F) only applicable to C4, C8 switches with UL approval.
4 = Ambient temperature range: -60 to +40 °C (-76 104 °F) extended temperature range applicable to C4, C8 switches with UL approval.

Material

4 = Copper free aluminium (on SF series)
6 = 316 stainless steel heavy duty enclosure (on SS series)

HW limit switch box series

Control unit that combines a limit switch box and solenoid valve into a single device. Maximum efficiency with minimum customer effort.

Features

- Twin shaft design
- Self lubricating bushings
- Optional integrated solenoid valve for maximum efficiency and compactness
- Three or five way pneumatic valve with single or double coil configurations
- Aluminium enclosure with thick powder coat paint and integrated NAMUR mounting kit
- Up to three cable entries either metric or imperial
- Multiple indicator options

- Easy wiring through the terminal PCB board
- Optional position transmitter boards
- Optional Profibus communication board for complete process handling

Approvals

EAC, UL general purpose

SIL certificate: Up to SIL 2 approval on request

Protection rating: IP66/67

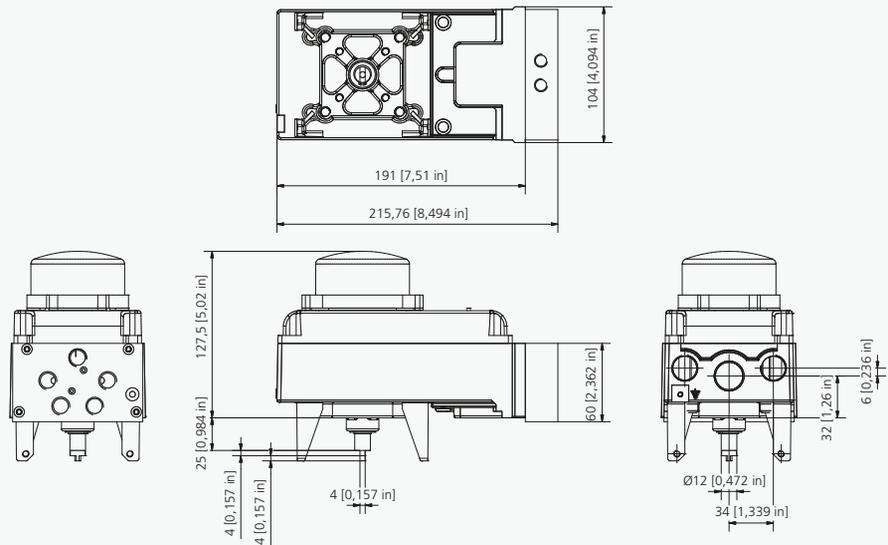
NEMA 4 4X on request

Temperature:

-10 to +50 °C (+14 to +122 °F) standard temperature range



HW limit switch box



HW limit switch box series

Nomenclature

HW N1 2 2 2 - 3 T W 9 7 P 3 0 A

Box

HW = Aluminium control unit enclosure

Switch

01 = Electro mec. switch, SPDT, silver contacts, up to SIL3 (Switch qty: 2,3,4; Terminal digit: 0; temp digit: 5)
 03 = Electro mec. switch, SPDT, gold contacts, up to SIL3, Exia ready, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: 5)
 1F = Electro mec. switch, DPDT, silver contacts, up to SIL3 (Switch qty: 1,2; Terminal digit: 0; temp digit: 5)
 06 = Electro mec. switch, SPDT, gold contacts, up to SIL3, Exia ready, (Switch qty: 1,2; Terminal digit: 0; temp digit: 5)
 C4 = Magnetic reed SPDT, hermetically sealed, up to SIL3, Exia ready, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: 5)
 C8 = Magnetic reed DPDT, hermetically sealed, up to SIL3, Exia ready, (Switch qty: 1,2; Terminal digit: 0; temp digit: 5)
 N1 = Mag. proximity SPDT silver hermetically sealed up to SIL3, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: 5)
 N3 = Mag. proximity SPDT gold hermetically sealed up to SIL3, Exia ready, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: 5)
 N4 = Mag. proximity DPDT silver hermetically sealed up to SIL3, (Switch qty: 1,2; Terminal digit: A; temp digit: 5)
 32 = Inductive proximity NBN4-12GM40-Z0 2 wires, (Switch qty: 1,2; Terminal digit: 0; temp digit: 5)
 73 = Inductive proximity NBB2-V3-E2, PNP NO, up to SIL3, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: 5)
 75 = Inductive proximity IS5026, 2 wire, NO /NC, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: 5)
 70 = Inductive NAMUR proximity NI2-V3-N, 2 wire, up to SIL3, Exia ready, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: 5)
 62 = Inductive NAMUR proximity SJ 3,5 SN, 2 wire, 8V DC, up to SIL3, Exia ready, (Switch qty: 1,2,3; Terminal digit: 0, A; temp digit: 5)
 T0 = 4-20mA analog position transmitter, (Switch qty: 0; Terminal digit: A; temp digit: 5)
 T1 = 4-20mA analog position transmitter + electro mec. switch, SPDT, silver contacts, (Switch qty: 1,2; Terminal digit: A; temp digit: 5)
 H0 = 4-20mA HART position transmitter, Exia ready, (Switch qty: 0; Terminal digit: A; temp digit: 5)
 PG = Profibus communication card

See additional information and options on pages 14-19

Switch Quantity

0 = no switches for digital feedback
 1 = N° 1 switch (related to switch description)
 2 = N° 2 switch (related to switch description)
 3 = N° 3 switch (related to switch description)
 4 = N° 4 switch (related to switch description)

Terminals

0 = Pre-wired terminal strip with additional extra poles for solenoid valve connection (for switches 01, 03, 1F, 06 C4, C8, N1, N3, 32, 70, 62, 73, 75)
 A = Pre-wired terminals without solenoid valve connection (for switches N4, 62, T0, T1, H0)

Coating

0 = Black polyester powder coating (only for aluminium)

Cable Entries

1 = 2 cable entries 1/2" NPT
 2 = 2 cable entries M20x1.5
 3 = 2 x 1/2" NPT + 1 x 3/4" NPT cable entries
 4 = 2 x M20 x 1.5p + 1 x M25 x 1.5p cable entries

Visual Position Indicator

0 = Red and green visual position indicator

See additional information and options on page 11

Approval

W = Weather proof limit switch box
 G = EAC certified box for Russian market, with RTN permit
 U = UL certified box

See additional information and options on page 13

Marking

0 = Ordinary location
 A = CULUS normally location

See additional information and options on page 13

IP Protection rating

1 = Weather proof IP66/IP67
 7 = Nema 4 4X

Temperature

5 = Ambient temperature range: -5 to +50 °C (+23 to +122 °F)

For optional HW limit switch box without solenoid pilot valve please follow SF, SS temperature options.

Material and solenoid valve selection

3 = Aluminium heavy duty body and cover
 A = Aluminium heavy duty body and cover die-cromated, 5/2 way aluminium solenoid valve, single coil
 B = Aluminium heavy duty body and cover die-cromated, 5/2 way aluminium solenoid valve, double coil
 C = Aluminium heavy duty body and cover die-cromated, 5/3 way aluminium solenoid valve, blocked centre, double coil (DB switch option)
 D = Aluminium heavy duty body and cover die-cromated, 5/3 way aluminium solenoid valve, exhaust centre, double coil (DA switch option)

Coil Rating

0 = No solenoid valve available
 2 = Coil rating: 12 VDC 2, 3 W
 3 = Coil rating: 24 VDC 2, 3 W
 4 = Coil rating: 24 VAC 2, 8 VA
 5 = Coil rating: 110 VAC 2, 8 VA
 6 = Coil rating: 230 VAC 2, 8 VA
 1 = Ex'ia' certified pilot valve coil rating: 6 VDC
 7 = Ex'ia' certified pilot valve coil rating: 12 VDC
 8 = Ex'ia' certified pilot valve coil rating: 24 VDC
 9 = Ex'n' certified pilot valve coil rating: 24 VDC
 A = Ex'n' certified pilot valve coil rating: 110 VAC

Pneumatical Connection

0 = No pneumatic connections
 A = 1/4" NPT/F pneumatic connections

SK - SQ limit switch box series

Compact limit switch box for hazardous areas, with explosionproof protection method.

Features

- Twin shaft design
- Metallic self lubricant bushings
- Aluminium or 316L stainless steel housing option for maximum corrosion protection
- Two cable entries, either metric or imperial
- Adjustable mounting kit for NAMUR actuators available on request
- Easy wiring through the terminal PCB board
- Suitable for arctic environments

Approvals

ATEX, IECEx, EAC, CCOE, INMETRO:

Ex II 2GD Ex db IIC T4/T5/T6 Gb
 Ex tb IIIC T135/T100/T85°C Db
 Ta: -55 °C ≤ Ta ≤ 105 °C / 80 °C / 60 °C

UL (available on SK series only):

Class I Division 1 Groups A, B, C, D Division 2 Groups A, B, C, D
 Class II Division 1 Groups E, F, G Division 2 Groups F, G

SIL certificate: Up to SIL 3 certified by TÜV

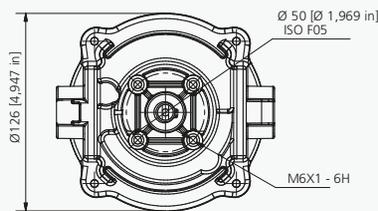
Protection rating: IP 66/68 15 m for 100 hours
 NEMA 4 X on request

Temperature:

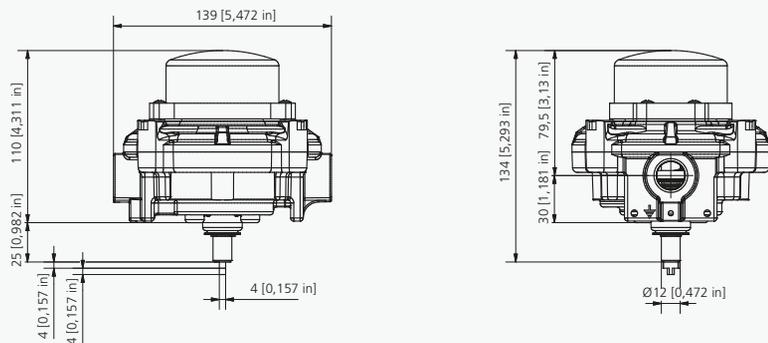
-40 to +80 °C (-40 to +176 °F) standard temperature range
 -55 to +105 °C (67 to +221 °F) available on request



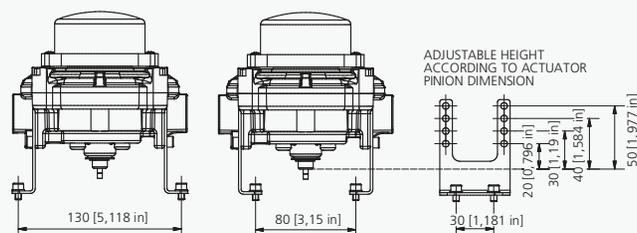
SK limit switch box



SQ limit switch box



Optional adjustable mounting kit for NAMUR actuators



SK - SQ limit switch box series

Nomenclature

SK N1 2 0 0 - 1 1 X 2 1 A 3

Box

SK = Die-cast aluminium enclosure
SQ = 316L stainless steel enclosure

Switch

01 = Electro mec. switch, SPDT, silver contacts, up to SIL3 (Switch qty: 2; Terminal digit: 0; temp digit: L)
03 = Electro mec. switch, SPDT, gold contacts, up to SIL3, Exia ready, (Switch qty: 1,2; Terminal digit: 0; temp digit: L)
06 = Electro mec. switch, SPDT, gold contacts, up to SIL3, Exia ready, (Switch qty: 1,2; Terminal digit: A; temp digit: L)
1F = Electro mec. switch, DPDT, silver contacts, up to SIL3 (Switch qty: 1,2; Terminal digit: A; temp digit: L)
C4 = Magnetic reed SPDT, hermetically sealed, up to SIL3, Exia ready, (Switch qty: 1,2; Terminal digit: 0; temp digit: L, M, N)
N1 = Mag. proximity SPDT silver hermetically sealed up to SIL3, (Switch qty: 1,2; Terminal digit: 0; temp digit: L, M)
N3 = Mag. proximity SPDT gold hermetically sealed up to SIL3, Exia ready, (Switch qty: 1,2; Terminal digit: 0; temp digit: L, M)
70 = Inductive NAMUR proximity NJ2-V3-N, 2 wire, up to SIL3, Exia ready, (Switch qty: 1,2; Terminal digit: 0; temp digit: E)
73 = Inductive proximity NBB2-V3-E2, PNP NO, up to SIL3, (Switch qty: 1,2; Terminal digit: 0; temp digit: F)
75 = Inductive proximity IS5026, 2 wire, NO /NC, (Switch qty: 1,2; Terminal digit: 0; temp digit: E)

See additional information and options on pages 14-19

Switch Quantity

2 = 2 switches

Terminals

0 = Prewired terminal strip with additional extra poles for solenoid valve connection (for switches 01, 03, C4, N1, N3, 70, 73, 75)
A = Prewired terminals without solenoid valve connection (for switches 1F, 06)

Coating

0 = Black powder coating (SK Series) Aluminium
E = Electro polish finishing (SQ Series) Stainless Steel

Cable Entries

1 = 2 cable entries 1/2" NPT
2 = 2 cable entries M20 x 1.5

Visual Position Indicator

0 = 3D plastic visual position indicator red and green
T = 3D stainless steel position indicator

See additional information and options on page 11

Approval

X = ATEX and IECEx certified box
G = EAC certification for Russian market
I = INMETRO certification for Brazilian market
N = NEPSI certification for Chinese market
J = CCOE certification for Indian market
U = UL certified box (only for SK series)
W = Weather proof

See additional information and options on page 13

Marking

0 = Standard location
2 = Certification marking: Ex II 2GD Exd IIC
7 = cULus Class 1/2 Div1 (only for SK series)
8 = cULus Class 1/2 Div 1/2 with switches code: C4, N1, N3. (Only for SK series)

See additional information and options on page 13

IP Protection rating

3 = Weather proof IP66/IP68
7 = NEMA 4 and 4X

Temperature

L = Ambient temperature range: -40 to +80 °C (-40 to +176 °F) standard for all switch options, excluding: 70, 73, 75
E = Ambient temperature range: -25 to +80 °C (-13 to 176 °F) standard for switch 70, 75
F = Ambient temperature range: -25 to +70 °C (-13 to +158 °F) standard for switch 73.
M = Ambient temperature range: -50 to +80 °C (-58 to +176 °F) extended temp range for switches N1, N3
N = Ambient temperature range: -55 to +80 °C (-67 to +176 °F) for switch code C4 (extended temp range for switches C4)

Material

3 = Die-cast aluminium heavy duty body and cover (on SK series)
7 = 316L stainless steel heavy duty enclosure (on SQ series)

Note: optional mounting kit for NAMUR actuators ordering code: KN07

SY - SW limit switch box series

Limit switch box for heavy duty explosionproof applications in the oil & gas and petrochemical industries, both on-shore and off-shore.

Features

- Twin shaft design
- Metallic self lubricating bushings
- Copper free aluminium or 316 stainless steel housing option for maximum corrosion protection
- Up to four cable entries either metric or imperial
- Multiple indicator options
- Easy wiring through the terminal PCB board
- High volume for the maximum wiring comfort
- Optional position transmitter board
- Suitable for arctic environments

Approvals

ATEX, IECEx, EAC, CCOE, INMETRO, NEPSI:

Ex II 2GD Ex db IIC T4/T5/T6 Gb
 Ex tb IIIC T140/T110/T110°C Db
 Ta: -60 °C ≤ Ta ≤ 105 °C / 80 °C / 60 °C

UL:

Class I Division 1 Groups B,C,D Division 2 Groups A, B, C, D
 Class II Division 1 Groups E,F,G Division 2 Groups F, G

SIL certificate: Up to SIL 3 certified by TÜV

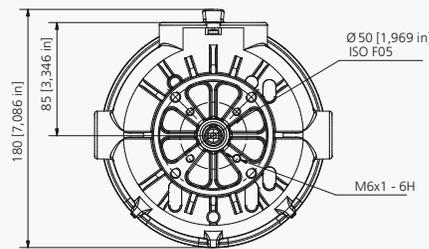
Protection rating: IP66/68 10 m for 48 hours
 NEMA 4 4X on request

Temperature:

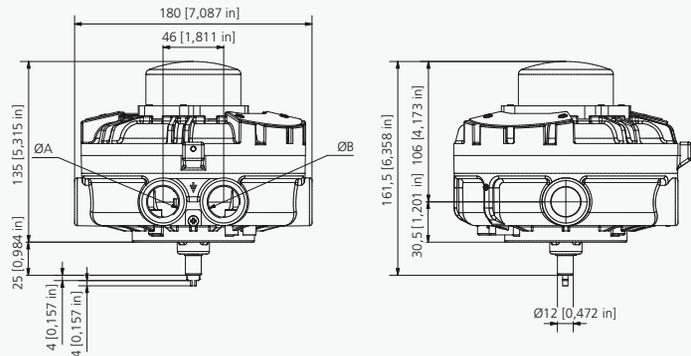
-40 to +80 °C (-40 to +176 °F) as standard temperature range
 -60 to +105 °C (-76 to +221 °F) available on request



SY limit switch box



SW limit switch box



SY - SW limit switch box series

Nomenclature

SY N1 2 0 0 - 1 0 X 2 3 A 4

Box

SY = Copper free aluminium enclosure
SW = Stainless steel 316 enclosure

Switch

01 = Electro mec. switch, SPDT, silver contacts, up to SIL3 (Switch qty: 2,3,4; Terminal digit: 0; temp digit: L)
03 = Electro mec. switch, SPDT, gold contacts, up to SIL3, Exia ready, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: L)
1F = Electro mec. switch, DPDT, silver contacts, up to SIL3 (Switch qty: 1,2; Terminal digit: 0; temp digit: L)
06 = Electro mec. switch, SPDT, gold contacts, up to SIL3, Exia ready, (Switch qty: 1,2; Terminal digit: 0; temp digit: L, P)
C4 = Magnetic reed SPDT, hermetically sealed, up to SIL3, Exia ready, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: L, M)
C8 = Magnetic reed DPDT, hermetically sealed, up to SIL3, Exia ready, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: L, P)
N1 = Mag. proximity SPDT silver hermetically sealed up to SIL3, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: L, M)
N3 = Mag. proximity SPDT gold hermetically sealed up to SIL3, Exia ready, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: L, M)
N4 = Mag. proximity DPDT silver hermetically sealed up to SIL3, (Switch qty: 1,2,3,4; Terminal digit: A; temp digit: L, M)
32 = Inductive proximity NBN4-12GM40-Z0 2 wires, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: F)
73 = Inductive proximity NBB2-V3-E2, PNP NO, up to SIL3, Exia ready, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: F)
75 = Inductive proximity IS5026, 2 wire, NO /NC, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: E)
70 = Inductive NAMUR proximity NJ2-V3-N, 2 wire, up to SIL3, Exia ready, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: E)
62 = Inductive NAMUR proximity SJ 3,5 SN, 2 wire, 8V DC, up to SIL3, Exia ready, (Switch qty: 1,2,3,4; Terminal digit: 0, A; temp digit: L, M)
T0 = 4-20mA analog position transmitter, (Switch qty: 0; Terminal digit: A; temp digit: L)
T1 = 4-20mA analog position transmitter + electro mec. switch, SPDT, silver contacts, (Switch qty: 1,2; Terminal digit: A; temp digit: L)
T4 = 4-20mA analog position transmitter + mag. reed switch, SPDT, (Switch qty: 1,2; Terminal digit: A; temp digit: L)
H0 = 4-20mA HART position transmitter, Exia ready, (Switch qty: 0; Terminal digit: A; temp digit: L)
H4 = 4-20mA HART position transmitter + mag. reed switch, SPDT, (Switch qty: 1,2; Terminal digit: A; temp digit: L)
P0 = Partial Stroke Test capabilities with remote or local magnetic key activation (Switch qty: 3; Terminal digit: A; temp digit: L, M)

See additional information and options on pages 14-19

Switch Quantity

0 = no switches for digital feedback
1 = N° 1 switch (related to switch description)
2 = N° 2 switch (related to switch description)
3 = N° 3 switch (related to switch description)
4 = N° 4 switch (related to switch description)

Terminals

0 = Pre-wired terminal strip with additional extra poles for solenoid valve connection (for switches 01, 03, 1F, 06 C4, C8, N1, N3, N4, 32, 70, 62, 73, 75)
A = Pre-wired terminals without solenoid valve connection (for switches 62, T0, T1, T4, H0, H4, P0)

Coating

0 = Black powder coating (SY Series)
E = Electro polish finishing (SW Series)

Cable Entries

1 = 2 cable entries 1/2" NPT
2 = 2 cable entries M20 x 1.5p
T = 4 cable entries 1/2" NPT
7 = 2 cable entries 3/4" NPT
Z = 4 cable entries 3/4" NPT

Visual Position Indicator

0 = 3D plastic visual position indicator red and green
2 = 3-position indicator (T-port 180 deg. Blocked centre)
A = 3-position indicator (L-port)
B = 3-position indicator (T-port 180 deg.)
T = 3D stainless steel position indicator

See additional information and options on page 11

Approval

X = ATEX and IECEx certified box
G = EAC certification for Russian market
I = INMETRO certification for Brazilian market
N = NEPSI certification for Chinese market
J = CCOE certification for Indian market
U = UL certified box
W = Weather proof

See additional information and options on page 13

Marking

0 = Standard location
2 = Certification marking: Ex II 2GD Exd IIC
7 = cULus Class 1/2 Div1
8 = cULus Class 1/2 Div 1/2 with (with switches code: C4,C8,N1,N3)

See additional information and options on page 13

IP Protection rating

3 = Weather proof IP66/IP68
7 = NEMA 4 and 4X

Temperature

L = Ambient temperature range: -40 to +80 °C (-40 to +176 °F) (standard for all switch options, excluding: 32, 70, 73, 75)
E = Ambient temperature range: -25 to +80 °C (-13 to +176 °F) standard for switch 70, 75
F = Ambient temperature range: -25 to +70 °C (-13 to +158 °F) standard for switches 32, 73.
M = Ambient temperature range: -50 to +80 °C (-58 to +176 °F) extended temp range for switches N1, N3, N4, P0)
P = Ambient temperature range: -60 to +80 °C (-76 to +176 °F) for switch codes C4 and C8 (extended temp range for switches C4, C8)

Material

4 = Copper free aluminium heavy duty body and cover (SY series)
6 = 316 stainless steel heavy duty enclosure (SW series)

SX limit switch box series

Limit switch box designed for explosionproof applications.

Features

- Twin shaft design
- Metallic self lubricating bushings
- Aluminium enclosure with thick protective powder coating
- Up to three cable entries either metric or imperial
- Multiple indicator options
- Easy wiring through the terminal PCB board

Approvals

ATEX, IECEx, EAC, CCOE:

Ex II 2GD Ex db IIB T4/T5/T6 Gb
 Ex tb IIIC T135/T100/T85°C Db
 Ta: -20 °C ≤ Ta ≤ 105 °C / 75 °C / 60 °C

UL:

Class I Division 1 Groups C, D Division 2 Groups A, B, C, D
 Class II Division 1 Groups E, F, G Division 2 Groups F, G

SIL certificate: Up to SIL 3 certified by TÜV

Protection rating: IP66/67

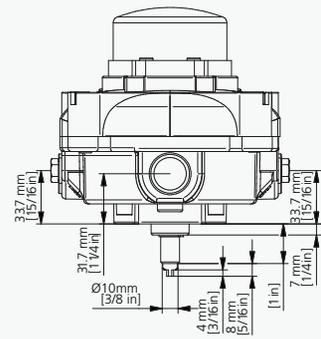
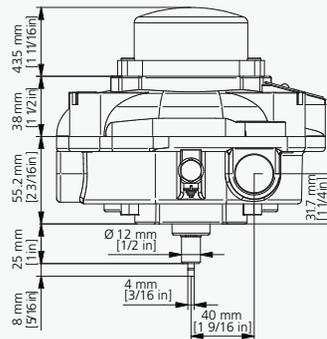
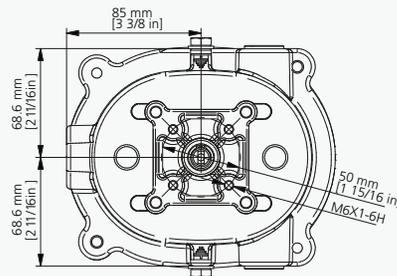
NEMA 4 X on request

Temperature:

-20 to +80 °C (-4 to +176 °F) standard temperature range



SX limit switch box



SX limit switch box series

Nomenclature

SX N1 2 0 0 - 1 0 X 3 2 A 4

Box

SX = Exd IIB applications

Switch

01 = Electro mec. switch, SPDT, silver contacts, up to SIL3 (Switch qty: 2,3,4; Terminal digit: 0; temp digit: A)
 03 = Electro mec. switch, SPDT, gold contacts, up to SIL3, Exia ready, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: A)
 1F = Electro mec. switch, DPDT, silver contacts, up to SIL3 (Switch qty: 1,2; Terminal digit: 0; temp digit: A)
 06 = Electro mec. switch, SPDT, gold contacts, up to SIL3, Exia ready, (Switch qty: 1,2; Terminal digit: 0; temp digit: A)
 C4 = Magnetic reed SPDT, hermetically sealed, up to SIL3, Exia ready, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: A)
 C8 = Magnetic reed DPDT, hermetically sealed, up to SIL3, Exia ready, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: A)
 N1 = Mag. proximity SPDT silver hermetically sealed up to SIL3, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: A)
 N3 = Mag. proximity SPDT gold hermetically sealed up to SIL3, Exia ready, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: A)
 N4 = Mag. proximity DPDT silver hermetically sealed up to SIL3, (Switch qty: 1,2,3,4; Terminal digit: A; temp digit: A)
 32 = Inductive proximity NBN4-12GM40-Z0 2 wires, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: B)
 73 = Inductive proximity NBB2-V3-E2, PNP NO, up to SIL3, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: B)
 75 = Inductive proximity IS5026, 2 wire, NO /NC, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: A)
 70 = Inductive NAMUR proximity NJ2-V3-N, 2 wire, up to SIL3, Exia ready, (Switch qty: 1,2,3,4; Terminal digit: 0; temp digit: A)
 T0 = 4-20mA analog position transmitter, (Switch qty: 0; Terminal digit: A; temp digit: A)
 T1 = 4-20mA analog position transmitter + electro mec. switch, SPDT, silver contacts, (Switch qty: 1,2; Terminal digit: A; temp digit: A)
 T4 = 4-20mA analog position transmitter + mag. reed switch, SPDT, (Switch qty: 1,2; Terminal digit: A; temp digit: A)
 H0 = 4-20mA HART position transmitter, Exia ready, (Switch qty: 0; Terminal digit: A; temp digit: A)
 H4 = 4-20mA HART position transmitter + mag. reed switch, SPDT, (Switch qty: 1,2; Terminal digit: A; temp digit: A)
See additional information and options on pages 14-19

Switch Quantity

0 = no switches for digital feedback
 1 = N° 1 switch (related to switch description)
 2 = N° 2 switch (related to switch description)
 3 = N° 3 switch (related to switch description)
 4 = N° 4 switch (related to switch description)

Terminals

0 = Pre-wired terminal strip with additional extra poles for solenoid valve connection
 (for switches 01, 03, 1F, 06 C4, C8, N1, N3, N4, 32, 70, 62, 73, 75)
 A = Pre-wired terminals without solenoid valve connection (for switches 62, T0, T1, T4, H0, H4, P0)

Coating

0 = Black powder coating

Cable Entries

1 = 2 cable entries 1/2" NPT
 2 = 2 cable entries M20x1.5
 3 = 2 x 1/2" NPT + 1 x 3/4" NPT cable entries

Visual Position Indicator

0 = 3D plastic visual position indicator red and green
 2 = 3-position indicator (T-port 180 deg. Blocked centre)
 A = 3-position indicator (L-port)
 B = 3-position indicator (T-port 180 deg.)
 T = 3D stainless steel position indicator
See additional information and options on page 11

Approval

X = ATEX and IECEx certified box
 G = EAC certification for Russian market
 J = CCOE certification for Indian market
 U = UL certified box (for UL certified units please contact your local office for temperature selection)
 W = Weather proof
See additional information and options on page 13

Marking

0 = Standard location
 3 = Certification marking: Ex II 2GD Exd IIB
 7 = cULus Class 1/2 Div 1
 8 = cULus Class 1/2 Div 1/2 (with switches code: C4, C8, N1, N3)
See additional information and options on page 13

IP Protection rating

1 = Weather proof IP 66/67
 7 = Nema 4 and 4X

Temperature

A = Ambient temperature -20 to +80 °C (-4 to +176 °F) (standard for all switch options, excluding: 32, 70, 73, 75)
 B = Ambient temperature range -20 to +70 °C (for switches 32, 73)

Material

3 = Die cromated aluminium heavy duty body and cover

BM - TB limit switch box series

Limit switches for hazardous areas with Exd or Exia protection methods. Designed for linear valves and general purpose applications.

Features

- AISI 316 stainless steel rugged BM series enclosure
- Standard 450 mm flying leads
- Stainless steel or aluminium materials for optional junction box with TB series
- Magnetic or ferrous sensing capabilities
- Subsea application on request, tested up to 300 bar
- Optional subsea cable and connector for underwater link

Approvals

ATEX, EAC:

Ex II 2GD Ex d IIC T6/T5/T4 Gb
Ex tb IIIC T80°C/T95°C/T115°C Db

ATEX, IECEx (only for BM switch):

Ex II 1GD Exia IIC T4 Ga Exia IIIC T135°C Da
Ta = -40 °C ≤ Ta ≤ 90 °C

UL: only available on BMC4

Class I, Division 1 and 2, Groups A, B, C and D
Class II, Division 1 Groups E, F and G
Class II Division 2, Groups F and G

SIL certificate: Up to SIL 3 approval on request

Protection rating: BM: IP66/68

TB: IP67

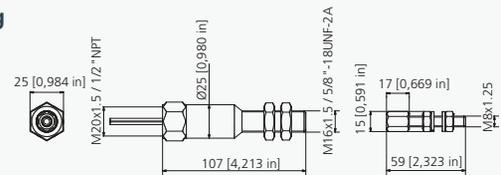
NEMA 4 4X on request



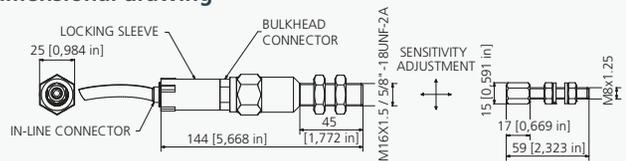
BM limit switch box



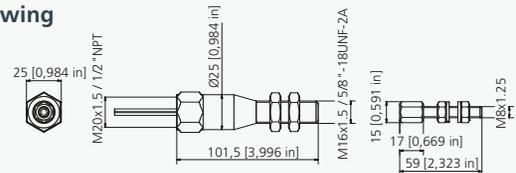
BM dimensional drawing



BM Subsea dimensional drawing



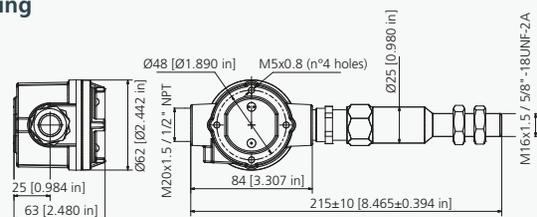
BM UL dimensional drawing



TB limit switch box



TB dimensional drawing



BM - TB limit switch box series

Nomenclature

BM N1 1 1 E - E 1 A 2 3 A 6

Box

BM = Proximity bolt switch
TB = Proximity bolt switch with integrated junction box

Switch

C4 = Magnetic SPDT hermetically sealed switch (suitable for Ex'ia')
N1 = Magnetic proximity SPDT hermetically sealed switch, silver plated snap acting contacts

Switch Quantity

1 = 1 switch or sensor

Terminals

A = Pre-wired terminals (For TB series)
1 = Flying leads (for BM series)

Coating

0 = Black polyester powder coating (for aluminium TB series)
E = Stainless steel finishing

Cable Entries

E = 1 x M20 x 1.5p cable entry
D = 1 x 1/2" NPT cable entry

Visual Position Indicator

1 = No visual position indicator
6 = LED Indicator (available for UL approval only)

Approval*

W = Weather proof limit switch box
A = ATEX certified box
G = EAC certified box for Russian market, with RTN permit
U = UL certified box (available on BMC4 option)
X = ATEX IECEx certification

See additional information and options on page 13

Marking

0 = Standard location
1 = Certification marking: Ex II 2 GD Exia IIC (available for C4 switch option)
2 = Certification marking: Ex II 2GD Exd IIC
7 = CULUS Class1/2 Div1 (available on BMC4 option)
8 = CULUS Class1/2 Div 1/2 (available on BMC4 option)

See additional information and options on page 13

IP Protection rating

2 = Weather Proof 67 (for TB series)
3 = Weather Proof IP66/68 (for BM series)
6 = Subsea application up to -40 meters (available on BM series)**
7 = Nema 4 4X (available on BMC4 option)

Temperature

L = Ambient temperature range: -40 to +80 °C (-40 to +176 °F)

Material

6 = 316 stainless steel heavy duty enclosure
8 = 316 stainless steel with aluminium junction box (only for TB series)
3 = Aluminium (available for UL approval only)

* SIL2 and SIL3 available on request

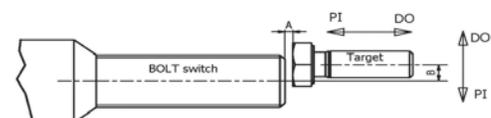
** Subsea cable with fast connector with standard length as follow: 5, 20, 40 mt

Sensing Distance Chart

Sensing Distance	Switch	Direction A [Values in mm]		Direction B [Values in mm]			
				Target distance: 2 mm		Target distance: 1 mm	
		PI : Max 2	DO : 6	PI : 3	DO : 12	PI : 7	DO : 12
	BMC4	PI : 3,6	DO : 6	PI : 4	DO : 5	PI : 4,5	DO : 7
Frequency Range	BMN1			Max 30 Hz			
	BMC4			Max 100 Hz			
Response Time	BMN1	Single operation < 2ms		Operation in frequency (10÷30 Hz) < 1 ms			
	BMC4			2 ms			

Notes:

PI: Is the point where the switch first operates.
DO: Is the point where the switch is released.
PI & DO values refers to the distance between the 2 axis of BOLT switch and target.
Target distance refers to the distance between the 2 opposite faces of BOLT switch and target.
For BMN1 switch the maximum operating distance is 2 mm using a properly size ferrous target.
This distance may be increased using a magnetic target (optional).
BMC4 switch is supplied with its standard magnetic target.
Optional magnetic target to increase the sensing range of the switch are available. For any kind of request please contact SOLD0.



ES Easy limit switch box

Limit switch box created and engineered for manual valve application in explosionproof environments.

Features

- Proximity non-contact design
- Easy to install and simple to maintain
- Copper free aluminium or 316 stainless steel housing option for maximum corrosion protection
- Single or double cable entries options either metric or imperial
- Easy wiring through terminal PCB board
- Suitable for arctic environments

Approvals

ATEX, IECEx, EAC:

Ex II 2GD
 Ex db IIC T6/T5/T4 Gb
 Ex tb IIIC T85/T100/T120 °C Db
 Ta = -65 °C ≤ Ta ≤ 105 °C

UL:

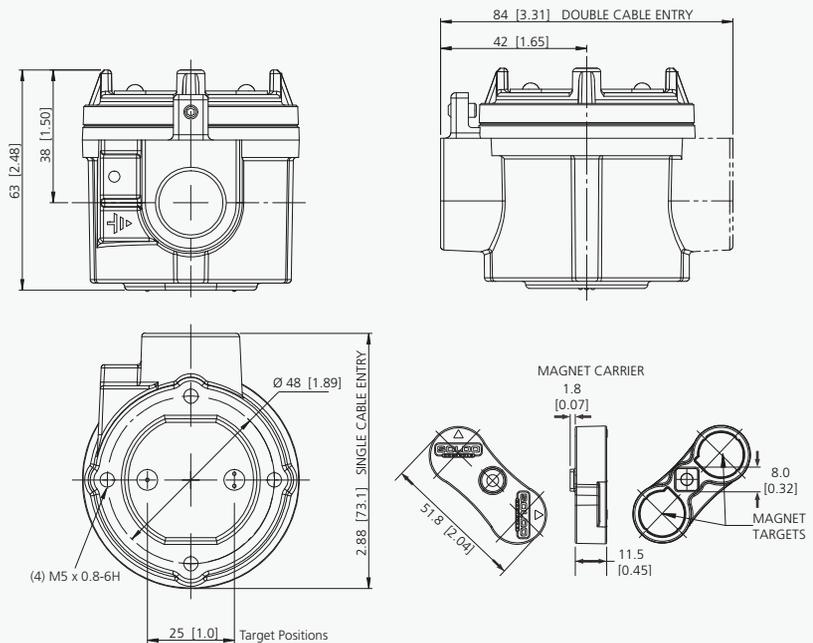
Class I, Division 1 and 2, Groups A, B, C and D
 Class II, Division 1 Groups E, F and G
 Class II Division 2, Groups F and G

SIL certificate: Up to SIL 2 approval on request

Protection rating: IP66/68 15 m for 70 hours
 NEMA 4 4X on request



ES Easy limit switch box



ES Easy limit switch box

Nomenclature

ES N1 2 0 0 - 1 1 X 2 1 A 4

Box

ES = Manual valve magnetic switch box

Switch

N1 = Snap acting, hermetically sealed, silver contacts SPDT switch, rating max

N3 = Snap acting, hermetically sealed, gold contacts SPDT switch, rating max

C4 = Inert gas hermetically sealed, rhodium contacts SPDT switch, rating max

See additional information and options on pages 14-19

Switch Quantity

2 = Quantity of switch

Terminals

A = Screw Terminal Strips

Coating

0 = Black powder coating

E = Electro polish finishing

Cable Entries

1 = 2 x 1/2" NPT cable entries

2 = 2 x M20 x 1.5p cable entries

E = 1 x M20 x 1.5p cable entry

Visual Position Indicator

1 = No Visual Position Indicator

Approval

U = UL certification

X = ATEX and IECEx certification

See additional information and options on page 13

Marking

2 = Certification marking: Ex II 2GD Exd IIC

See additional information and options on page 13

IP Protection rating

2 = IP66/68 15 m for 70 hours

Temperature

L = Ambient temperature range: -40 to + 80 °C (-40 to +176 °F)

P = Ambient temperature range: -60 to + 80 °C (-76 to +176 °F) for switch code C4

Material

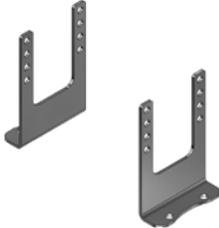
4 = Copper free aluminium body and cover

6 = 316 stainless steel body and cover

Mounting Kits

The Rotork KN and KNC mounting kit series have been designed to mount almost any device on a NAMUR pattern actuator.

KN and KNC mounting kits are made from AISI 304 stainless steel to provide a reliable solution to install your ISO F05 drilled device to complete the automated valve package.

NAMUR pattern VDI / VDE 3845	KN	KNC	KN07
30 x 80 pinion height 20 mm	01	01	OK
30 x 130 pinion height 30 mm	02	02	OK
30 x 80 pinion height 30 mm	03	03	OK
30 x 130 pinion height 50 mm	04	04	OK
30 x 80 pinion height 40 mm	05	—	OK
30 x 130 pinion height 40 mm	—	05	OK
25 x 50 pinion height 20 mm	—	32	—
Mounting kit dedicated to all Soldo limit switch box series (excluding SP, SM series)			—
Adjustable mounting kit dedicated to SK and SQ series only	—	—	

Mounting Kits

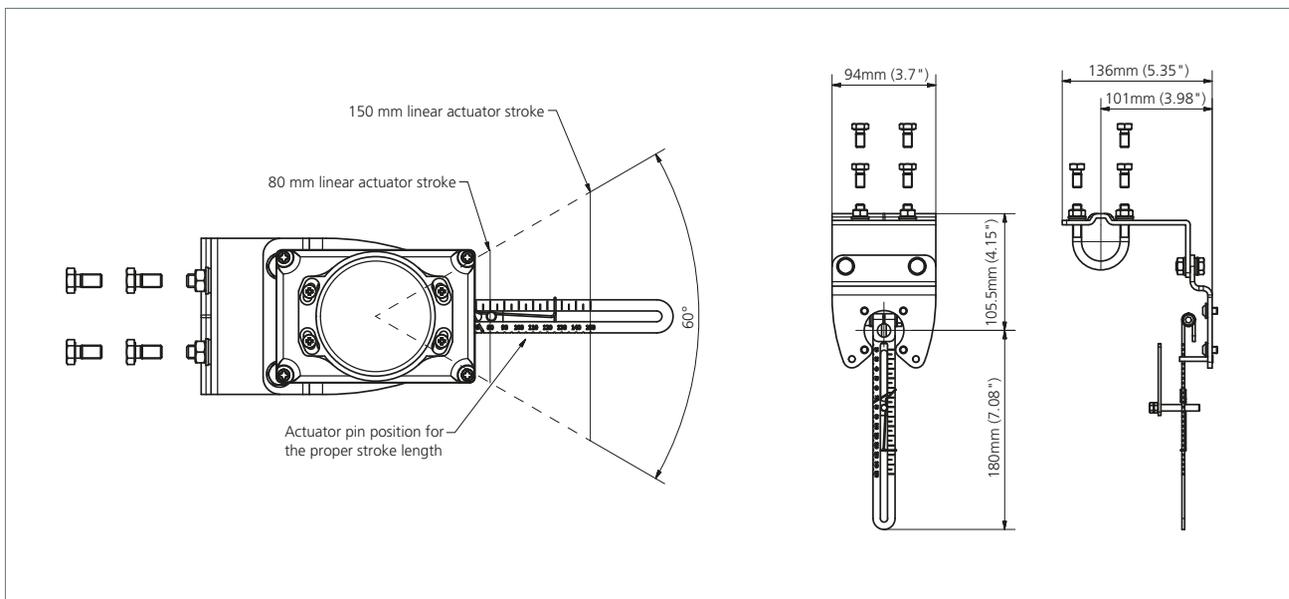
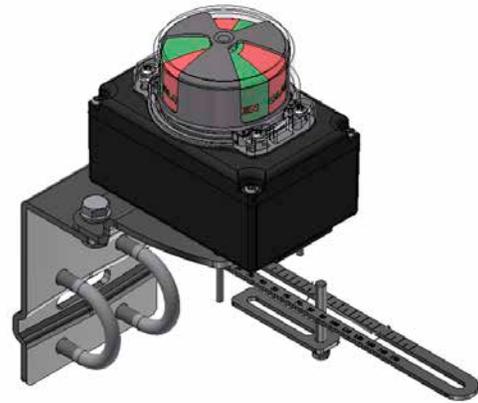
Linear Mounting Kit

Linear diaphragm and piston actuators have always been problematic to mount, often requiring external switches to indicate position, therefore losing the flexibility and benefits of a limit switch box.

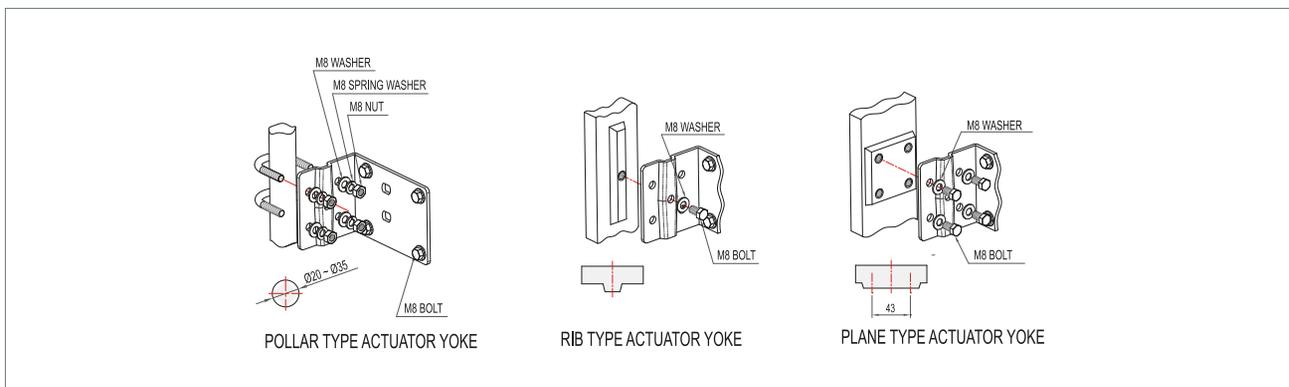
With the linear universal mounting kit, we provide a proven system to fit every limit switch box in our range to a linear valve from 20 up to 250 mm stroke with two different kit layouts: 20-150 mm stroke; 100-250 mm stroke.

The mounting kit includes a specific position dome indicator, perfectly showing the open/close position status.

The graduated lever system, combined with the remote pin connection, offers great flexibility to fit a huge variety of systems and offers precise adjustment on the go.



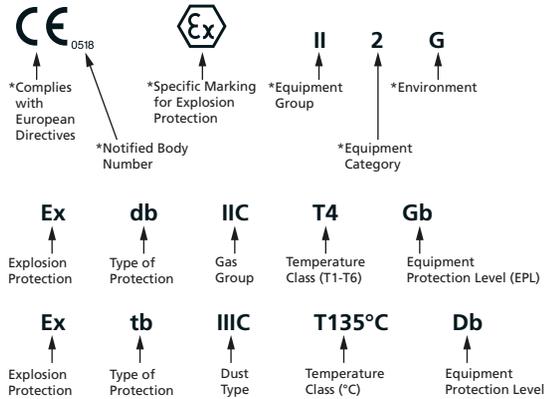
Actuator Mount Patterns Compatibility



Appendix A: Equipment Certification Requirements for Hazardous Locations

ATEX & IECEx

Typical ATEX & IECEx Marking [*ATEX only]



Protection Concepts

Type of Protection	Symbol	Typical IEC EPL	Typical Zone(s)	IEC Standard	Basic Concept of Protection
Electrical Equipment for Gases, Vapours and Mists (G)					
General Requirements	-	-	-	IEC 60079-0	-
Optical Radiation	Op pr Op sh Op is	Gb Ga Ga	1, 2 0, 1, 2 0, 1, 2	IEC 60079-28	Protection against ignitions from optical radiation
Increased Safety	eb ec	Gb Gc	1, 2 2	IEC 60079-7	No arcs, sparks or hot surfaces. Enclosure IP54 or better
Type 'n' (non-sparking)	nA	Gc	2	IEC 60079-15	-
Flameproof	da db dc	Ga Gb Gc	0, 1, 2 1, 2 2	IEC 60079-1	Contain the explosion, quench the flame
Type 'n' (enclosed break)	nC	Gc	2	IEC 60079-15	-
Quartz / Sand Filled	q	Gb	1, 2	IEC 60079-5	Quench the flame
Intrinsic Safety	ia ib ic	Ga Gb Gc	0, 1, 2 1, 2 2	IEC 60079-11	Limit the energy of sparks and surface temperatures
Type 'n' (sealing & hermetic sealing)	nC	Gc	2	IEC 60079-15	-
Type 'n' (restricted breathing)	nR	Gc	2	IEC 60079-15	Keep the flammable gas out
Encapsulation	ma mb mc	Ga Gb Gc	0, 1, 2 1, 2 2	IEC 60079-18	-
Electrical Equipment for Combustible Dusts (D)					
General Requirements	-	-	-	IEC 60079-0	-
Optical Radiation	Op pr Op sh Op is	Db Da Da	21, 22 20, 21, 22 20, 21, 22	IEC 60079-28	Protection against ignitions from optical radiation
Enclosure	ta tb tc	Da Db Dc	20, 21, 22 21, 22 22	IEC 60079-31	Standard protection for dusts, rugged tight enclosure
Intrinsic Safety	ia ib ic	Da Db Dc	20, 21, 22 21, 22 22	IEC 60079-11	Limit the energy of sparks and surface temperatures
Encapsulation	ma mb mc	Da Db Dc	20, 21, 22 21, 22 22	IEC 60079-18	Protection by encapsulation of incandive parts
Electrical Equipment for Combustible Dusts (D)					
General Requirements	-	-	-	EN 13463-1	-
Flow Restricted Enclosure	fr	-	-	IEC 80079-36	Relies on tight seals, closely matched joints and tough enclosures to restrict the breathing of the enclosure
Flameproof Enclosure	d	-	-	EN 13463-3	-
Constructional Safety	c	-	0, 1, 2 20, 21, 22	EN 13463-5	Ignition hazards eliminated by good engineering methods
	h	Ga, Gb, Gc Da, Db, Dc	0, 1, 2 20, 21, 22	IEC 80079-37	-
Control of Ignition Source	b	-	-	EN 13463-6	Control equipment fitted to detect malfunctions
	h	Ga, Gb, Gc Da, Db, Dc	0, 1, 2 20, 21, 22	IEC 80079-37	-

cCS Aus

Typical North American Marking (CSA)

Class I, Division 1, Groups A,B,C,D T4



Class II, Division 1, Groups E,F,G



Class I, Zone 0, AEx ia IIC T4

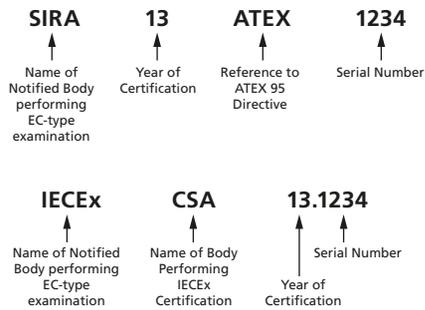


Protection Concepts

Type of Protection	Code	Country	Class	Division / Zone	Standard	Basic Concept of Protection
Electrical Equipment for Flammable Gas, Vapors and Mists - Class I						
General Requirements	AEx Ex	US CA	Class I Class I	Division 1 & 2 Zone 1 & 2	FM 3600 - ISA 60079-0 CSA 60079-0	-
Increased Safety	AEx e Ex e	US CA	Class I Class I	Zone 1	ISA 60079-7 CSA C22.2 No. 60079-7	-
Non-Incandive	(NI) (NI)	US CA	Class I Class I	Division 2	ISA 12.12.01 / FM 3611 C22.2 No. 213	No arcs, sparks or hot surfaces
Non-Sparking	AEx nA Ex nA	US CA	Class I Class I	Zone 2	ISA 60079-15 CSA C22.2 No. 60079-15	-
Explosion Proof	(XP) (XP)	US CA	Class I Class I	Division 1	UL 1203 / FM 3615 C22.2 No. 30	-
Flameproof	AEx d Ex d	US CA	Class I Class I	Zone 1	ISA 60079-1 UL 1203 / FM 3615 CSA 60079-1	Contain the explosion and extinguish the flame
Enclosed Break	AEx nC Ex nC	US CA	Class I Class I	Zone 2	ISA 60079-15 CSA C22.2 No. 60079-15	-
Intrinsic Safety	(IS) (IS) AEx ia AEx ib Ex ia Ex ib	US CA US CA US CA	Class I Class I Class I Class I Class I Class I	Division 1 Division 1 Zone 0 Zone 1 Zone 0 Zone 1	UL 913 / FM 3610 C22.2 No. 157 ISA 60079-11 / FM 3610 ISA 60079-11 / FM 3610 CSA C22.2 No. 60079-11 CSA C22.2 No. 60079-11	Limit energy of sparks and surface temperature
Limited Energy	AEx nC Ex nL	US CA	Class I Class I	Zone 2	ISA 60079-15 CSA C22.2 No. 60079-15	-
Restricted Breathing	AEx nR Ex nR	US CA	Class I Class I	Zone 2	ISA 60079-15 CSA C22.2 No. 60079-15	-
Encapsulated	AEx ma AEx m Ex m AEx mb	US US CA US	Class I Class I Class I Class I	Zone 0 Zone 1 Zone 1 Zone 1	ISA 60079-18 ISA 60079-18 CSA C22.2 No. 60079-18 ISA 60079-18	Keep flammable gas out
Electrical Equipment for Flammable Gas, Vapors and Mists - Class I						
General Requirements	Ex	US CA US US	Class II Class II Class III Class III	Division 1 & 2 Division 1 & 2 Division 1 & 2 Zone 20, 21, 22	FM 3600 CSA C22.2 No.0 FM 3600 CSA C22.2 No.0 ISA 60079-0	-
Dust Ignition Proof	-	US CA	Class II Class II	Division 1 Division 1	UL 1203 / FM 3616 CSA C22.2 No. 25	-
Dust Protected	-	US CA	Class II Class II	Division 2 Division 2	ISA 12.12.01 / FM 3611 CSA C22.2 No. 25	-
Protection by Enclosure	AEx ta AEx tb AEx tc Ex ta Ex tb Ex tc	US US US CA CA CA	Class II Class II Class II Class II Class II Class II	Zone 20 Zone 21 Zone 22 Zone 20 Zone 21 Zone 22	ISA 60079-31 ISA 60079-31 ISA 60079-31 CSA C22.2 No. 60079-31 CSA C22.2 No. 60079-31 CSA C22.2 No. 60079-31	Keep combustible dust out
Encapsulation	AEx maD AEx mbD	US US	- -	Zone 20 Zone 21	ISA 60079-18 ISA 60079-18	-
Intrinsic Safety	(IS) (IS) AEx iaD AEx ibD (IS) (IS)	US CA US US US CA	Class II Class II Class II Class II Class III Class III	Division 1 Division 1 Zone 20 Zone 21 Division 1 Division 1	UL 913 / FM 3610 CSA C22.2 No. 157 ISA 60079-11 ISA 60079-11 UL 913 / FM 3610 CSA C22.2 No. 157	Limit energy of sparks and surface temperature

Appendix A: Equipment Certification Requirements for Hazardous Locations

ATEX & IECEx Certificate Number



Suffixes: U – component certification
X – special conditions for safe use apply

Apparatus Groups [ATEX and IECEx]

Group	Environment	Location	Typical Substance
I		Coal Mining	Methane (Fire damp)
IIA	Gases, Vapours	Surface and other locations	Acetic acid, Acetone, Ammonia, Butane, Cyclohexane, Gasoline (petrol), Kerosene, Methane (natural gas) (non-mining), Methanol (methyl alcohol), Propane, Propan-2-ol (iso-propyl alcohol), Toluene, Xylene
IIB			Di-ethyl ether, Ethylene, Methyl ethyl ketone (MEK), Propan-1-ol (n-propyl alcohol), Ethanol (ethyl alcohol)
IIC			Acetylene, Hydrogen, Carbon disulphide
IIIA	Combustible Dusts	Surface and other locations	Combustible flyings
IIIB			Non-conductive
IIIC			Conductive

Apparatus Groups (US / CAN)

Substance	Hazard Class	NEC 500	NEC 505
Acetylene	Class I Flammable Gases	Group A	IIC
Hydrogen		Group B	IIC
Ethylene		Group C	IIB
Propane		Group D	IIA
Methane (mining)		Group D	-
Combustible Metal Dusts	Class II Combustible Dusts	Group E	-
Combustible Carbonaceous Dusts		Group F	-
Combustible Dusts not in Group E or F (Flour, Grain, Wood, Plastics, Chemicals)		Group G	-
Combustible Fibers and Flyings	Class III Fibers and Flyings	-	-

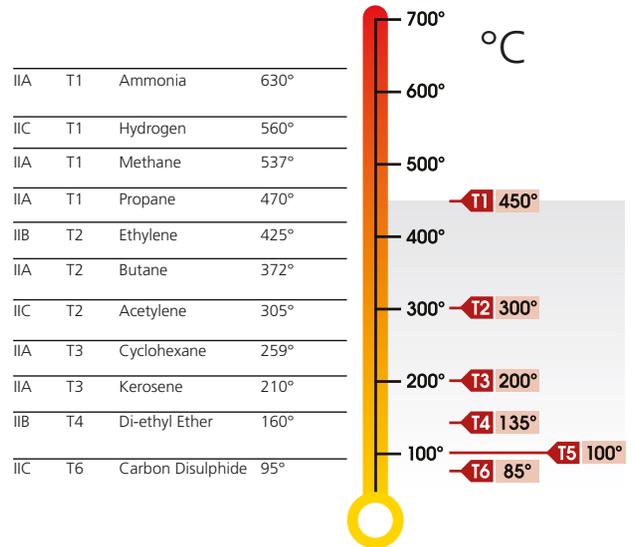
Classification of Divisions and Zones

Type of Area	NEC and CEC*	ATEX and IEC	Definitions
Continuous hazard	Division 1	Zone 0 / Zone 20 Cat 1	A place in which an explosive atmosphere is continuously present
Intermittent hazard	Division 1	Zone 1 / Zone 21 Cat 2	A place in which an explosive atmosphere is likely to occur in normal operation
Hazard under abnormal conditions	Division 2	Zone 2 / Zone 22 Cat 3	A place in which an explosive atmosphere is not likely to occur in normal operation, but may occur for short periods

* On occasion the ATEX and IEC Zones may be used in the corresponding NEC and CEC system

Temperature Classification

Classification of maximum surface temperatures for Group II Electronic Equipment (T Class).



Dusts Typical Ignition Temperatures

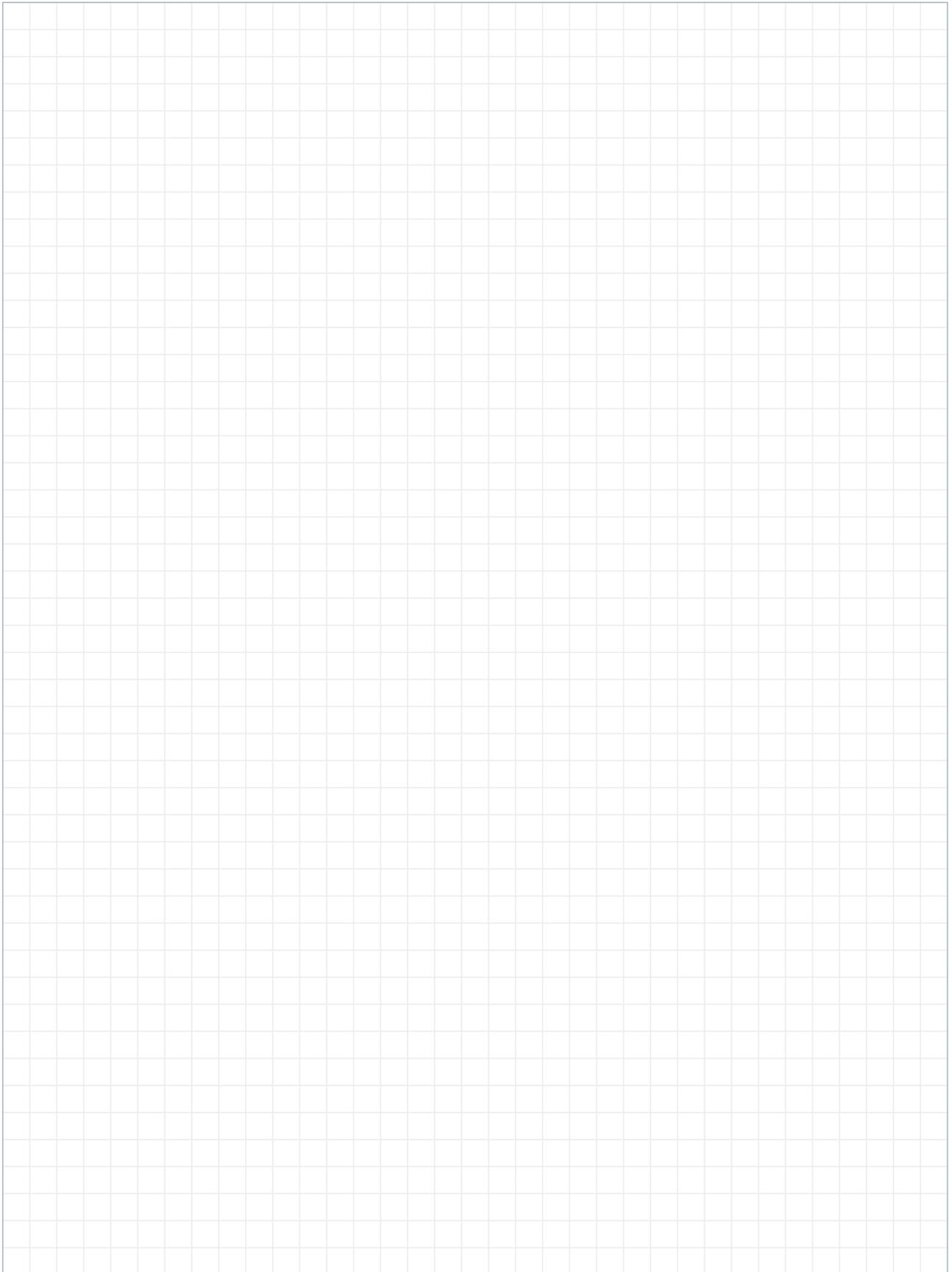
Dusts	Cloud	Layer
Aluminium	590 °C (1,094 °F)	>450 °C (842 °F)
Coal dust (lignite)	380 °C (716 °F)	225 °C (437 °F)
Flour	490 °C (914 °F)	340 °C (644 °F)
Grain dust	510 °C (950 °F)	300 °C (572 °F)
Methyl cellulose	420 °C (788 °F)	320 °C (608 °F)
Phenolic resin	530 °C (986 °F)	>450 °C (842 °F)
Polythene	420 °C (788 °F)	(melts) °C
PVC	700 °C (1,292 °F)	>450 °C (842 °F)
Soot	810 °C (1,490 °F)	570 °C (1,058 °F)
Starch	460 °C (860 °F)	435 °C (815 °F)
Sugar	490 °C (914 °F)	460 °C (860 °F)

Ingress Protection Codes

First Number (protect from solid bodies)		Second Number (protect from water)	
0	No protection	0	No protection
1	Objects > 50mm	1	Vertical drip
2	Objects > 12.5mm	2	Angled drip
3	Objects > 2.5mm	3	Spraying
4	Objects > 1.0mm	4	Splashing
5	Dust-protected	5	Jetting
6	Dust-tight	6	Powerful jetting
		7	Temporary immersion
		8	Continuous immersion

Enclosure Type Ratings (NEMA / CSA / UL)

Type	Area	Brief Definition
1	Indoor	General purpose
2	Indoor	Protection against angled dripping water
3, 3R, 3S	Indoor / Outdoor	Protection against rain, snow
4, 4X	Indoor / Outdoor	Protection against rain, snow, hose directed water
5	Indoor	Protection against angled dripping water, dust, fibers, flyings
6	Indoor / Outdoor	Protection against temporary submersion
6P	Indoor / Outdoor	Protection against prolonged submersion
12, 12K	Indoor	Protection against circulating dust, fibers, flyings
13	Indoor	Protection against circulating dust, fibers, flyings, seepage



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A full listing of our worldwide sales and service network is available on our website.

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