SERIES 15000, 16000, 17000 and 18000

THERMOSWITCH® Temperature Controllers



FEATURES

- Fast response
- Close control
- · Extreme sensitivity
- · Vibration resistance

APPLICATIONS

- Hydraulic Laminating Presses
- · Livestock Watering Fountains
- · Label Adhesive Applications
- Paint Drying Equipment
- · Hot Stamp Printers
- Vending Machines
- Deep Fat Fryers
- Textile Platens

DESCRIPTION

THERMOSWITCH® controllers control temperatures as low as -100°F (-73°C) and as high as 1100°F (593°C) with the proven dependability of over 65 years of service to satisfied customers.

PRINCIPAL OF OPERATION

The THERMOSWITCH® controller is a strut-and-tube type thermostat comprised of two basic parts: the outer shell, made of high-expanding metal and the strut assembly, made of low-expanding metal.

A pair of electrical contacts is mounted on the strut assembly and installed in the shell under tension or compression. Since each end of the strut assembly is mechanically connected to the ends of the shell, a net change of force is produced on the strut assembly as the shell expands or contracts with changing temperature. The temperature at which the contacts "make" or "break" can be regulated by a temperature adjusting sleeve.

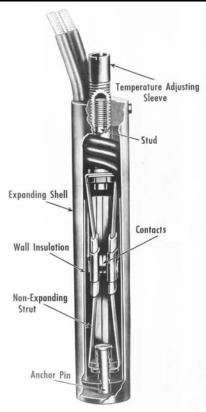
This adaptation of the differential-expansion principle gives several important control advantages:

Fast Response

Since the outer shell of the THERMOSWITCH® is the active sensing member, and not merely a housing, response to temperature change is almost instantaneous.

Close Control

The controller's shell and strut arrangement has "anticipation" characteristics which substantially reduce the amount of overshoot and undershoot during conditions of rapid temperature change. Anticipation is produced by an inherent time lag between the shell and struts, which causes the shell



'to "lead" the struts by an interval that varies with the rate of temperature change. With rapid temperature rise, the shell exerts a larger net force on the struts and tends to pull them apart sooner than if the temperature were rising slowly. The result is several degrees or more of anticipation which helps produce closer control.

Extreme Sensitivity

The strut and contact assembly operates by slow make and break. This means that every temperature change, no matter how small, causes a corresponding change in the space between the electrical contacts. Therefore, contact action can be produced by a very small temperature change, which accounts for the THERMOSWITCH® controller's excellent resolution sensitivity of 0.1°F (0.05°C).

Vibration Resistance

Since the strut assembly is assembled under tension or compression, a properly installed unit has excellent vibration resistance and will provide the best possible control under difficult physical conditions.

Agency Approved

Various models are listed or component recognized by Underwriters Laboratories (UL) and certified by the Canadian Standards Association (CSA).

THERMOSWITCH® Controllers

1			1
THERMOSWITCH UNIT TYPE	DIMENSIONS	DESCRIPTION	CATALOG NUMBER
N.	on at M	The basic element of all THERMOSWITCH® controllers. Has all the desirable features	~ 01-017000-000
	.625 to .614 DIA. (200 to 250) (15.88 to 15.65)	of the ideal thermostat - high sensitivity, wide adjustment range, small size, rugged	✓ 01-017021-000
	3.72 3.8 to .63 (94.5) AT ROOM TEMP.	construction, vibration resistance, and low cost. The unit can be inserted into a .625 in	✓ 01-017002-000
CARTRIDGE (Series 17000)	3.72 (94.5) (9.5 to 15.9) AT ROOM TEMP.	(15.88 mm) reamed hole. Approximate weight is 2.5 ounces (70 grams).	✓ 01-017023-000
No.	1/2 NPT — M (200 to 250)		~ 01-017100-000
	.625 to .614 DIA. (15.88 to 15.65)	Has all the features of the Cartridge Type plus the addition of a pipe thread for	✓ 01-017121-000
	2.97 (75.4) 4.00 (9.5 to 15.9)	mounting. Approximate weight is 5 ounces (140 grams).	✓ 01-017102-000
HEX HEAD (Series 17100)	(75.4) 4.28 (108.7) (9.5 to 15.9) AT ROOM TEMP.		✓ 01-017123-000
	.625 to .614 DIA. (15.88 to 15.65)	This unit has the same mounting as the Cartridge Type but is designed so modificatons may be included. It also can be inserted into a .625 in (15.88 mm) reamed hole. Approximate weight is 3	✓ 01-017200-000
///			01-017221-000
			✓ 01-017202-000
BLOCK HEAD (Series 17200)	(92.9)	ounces (84 grams).	01-017223-000
2004	8 to 10 8 to 10 3 HOLES 3 HOLES 3 HOLES (792) 7 (625 (15.88) (91.3) (91.3) (91.3)	Has all the features of the Block Head Type except a mounting flange has been provided. Approximate weight is 4 ounces (112 grams).	✓ 01-017300-000
			v 01-017321-000
			v 01-017302-000
FLANGE HEAD (Series 17300)	4.28 (1.59) 38 to 63 (1.749) (1.50) AT ROOM TEMP.		01-017323-000
	4.84 (185.1) (123.0) (75.4)	Has electric conduit junction box containing	✓ 01-017800-000
		terminal block and temperature adjusting dial and knob. Extended hexagonal	✓ 01-017821-000
UNICTION	625 to .614 DIA. (15.88 to 15.85) 1/2 NPT	section with pipe thread permits easy mounting into tapped hole of boss,	✓ 01-017802-000
JUNCTION BOX IMMERSION (Series 17800)	.875 DIA	immersing shell into fluid medium to be controlled.	01-017823-000
	1.00 HEX. 7 6 to 8 TM	The Coupling Head Type has a hexagonal	✓ 01-018000-000
	.625 to .614 DIA. 1/2 NPT (150 to 200) (15.88 to 15.65)	mounting section withpipe threads at each end. This unit may be directly	✓ 01-018021-000
		attached to electrical conduit. Approximate weight is 5 ounces	✓ 01-018002-000
COUPLING HEAD (Series 18000)	4.66 0 to .25 (0 to 6) AT ROOM TEMP	(140 grams).	✓ 01-018023-000

 $\frac{\text{inch}}{\text{(mm)}}$

✓ = Normally Stocked

-100 to 600°F/-73 to 316°C

TEMP. RANGE	CONTACT OPERATION ON TEMP.	HEAD	APPROX. DEGREES CHANGE PER FULL TURN OF	EXTREME TEMPERATURE EXPOSURE	CURRENT RATING	FACTORY TEMP. SETTING TOLERANCE	APPLICABLE MODIFIC- ATIONS	APPLICABLE SPECIAL FEATURES ons and Special
	RISE	MATERIAL	ADJUSTING SLEEVE	ZXI GGGKZ		(MOD. #3)		Section)
-100 to +400°F -73 to +204°C	Opens	Brass -	90°F/50°C	Unless other	wise specifie	ed, all ratings	1	
FU @	Closes	Biddo	80°F/45°C		sistors. Tun	gsten filament	2 3	31 34 35
-100 to +600°F	Opens	300 Series	110°F/60°C	lamps have a	ate current.		4 14	
-73 to +316°C	Closes	S.S. Shell	100°F/55°C	exceed rating	js. 			
-100 to +400°F -73 to +204°C	Opens	Brass	80°F/45°C	UNITS THAT <u>OPEN</u> ON TEMPERATURE		UNITS THAT <u>OPEN</u> ON TEMPERATURE		
91 @	Closes		75°F/40°C	RISE: -100°F/-73°C		RISE	1 thru 14, 27	31 34
-100 to+600°F	Opens	300 Series	100°F/55°C	indefinitely and 100°F/55°C above			14, 21	35
-73 to +316°C	Closes	S.S. Shell Brass Head	90°F/50°C	set point for one hour maximum	*			
-100 to +400°F	Opens	Brass -	80°F/45°C	UNITS THAT	AC 10 amps	± 5°F from +32° to +100°F		
-73 to +204°C	Closes	_ Brade	70°F/40°C	CLOSE ON TEMPERATURE	120 volts	+3°F or 2% of Setting Value	1 thru	31
-100 to +600°F	Opens	300 Series	100°F/55°C	RISE: -100° to +400°F/ -73° to +204°C	5 amps 240 volts (non-	(whichever is greater)	14, 27	34
-73 to +316°C	Closes	S.S. Shell Brass Head	90°F/50°C	-100°F/-73°C indefinitely and	inductive)	From 100° to 600°F		
-100 to +400°F	Opens	Brass	80°F/45°C	500°F /260°C for one hour maximum	DC ratings	UNITS THAT		
-73 to +204°C	Closes	. Біазэ	70°F/40°C	maximum.	consult Fenwal	CLOSE ON TEMPERATURE	1 thru	31
-100 to +600°F	Opens	300 Series	100°F/55°C	-100° to +600°F/ -73° to +316°C		RISE	14, 27	34
-73 to +316°C	Closes	S.S. Shell Brass Head	90°F/50°C	-100°F/-73°C indefinitely and				
-100 to +400°F	Opens	Brass	125°F/70°C	700°F /370°C for one hour		± 5°F or 3%		
-73 to +204°C ∰ ®	Closes	Διασσ	75°F/40°C	maximum		of Setting Value (whichever is	1	31
-100 to +600°F	Opens	300 Series S.S. Shell	160°F/90°C			greater)	3	34
-73 to +316°C	Closes	Brass Head	90°F/50°C		ATURE OFFSE ESSURE (API			
-100 to +400°F	Opens	Descr	80°F/45°C	Pressure Po	- 	Set Point Offset + 3°F / 2°C	1	
-73 to +204°C	Closes	Brass -	75°F/40°C	200 300		+ 6°F / 3°C + 9°F / 5°C	2 3	31
-100 to +600°F	Opens	300 Series	100°F/55°C	400 500		+ 12°F / 7°C + 15°F / 8°C	4 14	34 35
-73 to +316°C	Closes	S.S. Shell Brass Head	90°F/50°C	Collapsing pressure (brass Collapsing pressure (S.S.		osi at room temperature	→	

Recognized under the Components Program of Underwriters Laboratories, Inc. (XAPX2)

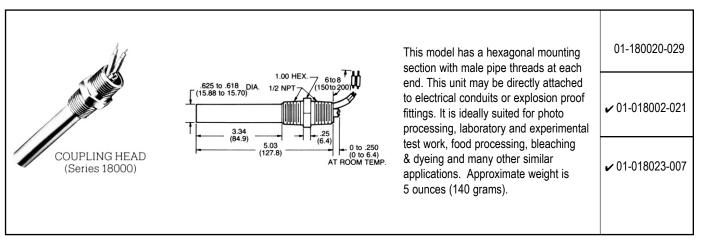
* UL and CSA units rated for AC operation only.

Grundian Standards Association (Class 4813 02) CSA File No. LR7378

HIGH TEMPERATURE Controller

THERMOSWITCH UNIT TYPE	DIMENSIONS	DESCRIPTION	CATALOG NUMBER
SERIES 15000	1/4 NPT 811 10 804 DIA 12 12 12 13 15 10 16 16 17 17 18 11 10 804 DIA 305 12 12 12 13 14 NPT 811 10 804 DIA 305 12 12 12 13 14 NPT 811 10 804 DIA 305 12 12 12 13 15 16 16 16 17 18 11 15 10 16 16 17 18 11 15 10 16 16 17 18 11 15 10 16 16 17 18 11 15 10 16 16 17 18 11 15 10 16 16 17 18 11 15 10 16 16 17 18 11 15 10 16 17 18 18 18 18 18 18 18 18 18 18 18 18 18	Armored cable is standardly available in lengths of 12 in (30 cm). A high expansion stainless steel element is inserted into the medium to be controlled, while the low expansion stainless steel sheath remains exposed to ambient temperature. Approximate weight is 1 pound (336 grams)	✓ 01-015050-000
SERIES 16000	8to 10 200 to 250 (6.35) DIA. 812 HEX. 8to 10 200 to 250 (6.35) DIA. 8to 10 200 to 250 (147.6) (93.7) 3.69 (93.7) 38 to .63 (9.5 to 15.9) AT ROOM TEMP	A high expansion stainless steel element is inserted into the medium to be controlled, while the low expansion stainless steel sheath remains exposed to ambient temperature. Approximate weight is 1 pound (336 grams)	✓ 01-016050-000 ✓ 01-016051-000

CORROSION RESISTANT Controller



✓ = Normally Stocked

APPLICATION HINTS - Contact Protection

Capacitors are not needed under average conditions. For smoother control of small loads (below 1/10th the controller rating or to prevent contact bounce due to vibration use capacitance in μF) of 0.28 divided by line voltage.

NOTE: Capacitors should be rated a minimum of 600 volts for 120 volt circuits and a minimum of 1000 volts for 240 volt circuit.

VOLTAGE	SERVICE	CAPACITANCE (µF)
120 VAC	Resistance	None Required
240 VAC	Resistance	0.1
120 or 240 VAC	Relays	0.001 to 0.01
15 to 25 VAC	Relays	0.02
120 or 240 VAC	Motors	Use Relay

NOTE: Capacitors should be wired in parallel with thermostat leads. For exceptional vibration, increase above values 5 to 10 times.

200 to 1500°F/93 to 816°C

TEMP. RANGE	CONTACT OPERATION ON TEMP. RISE	SHELL AND HEAD MATERIAL	APPROX. DEGREES CHANGE PER FULL TURN OF ADJUSTING SLEEVE	EXTREME TEMPERATURE EXPOSURE	CURRENT RATING	FACTORY TEMPERATURE SETTING TOLERANCE (MOD. #3)	APPLICABLE MODIFICATIONS AND SPECIAL FEATURES (see Modifications and Special Features Section)
300 to 1100°F/ 149 to 593°C	Opens	S.S. Shell Brass Head	165°F /	-100°F/-73°C indefinitely and 100°F/55°C above set point for 1/2 hour maximum	AC 25 amps 120 volts 12.5 amps 240 volts	<u>+</u> 4% of	1 2 3 5 11 12 13 NOTE : Mod. 4 is standard with this unit
300 to 1100°F	Opens 90°C Ambient temperature surrounding switch shell should not	temperature surrounding switch shell	DC ratings consult Fenwal	ngs sult	1 2 3 14		
149 to 593°C	Closes	All 5.5.		should not exceed 600°F/315°C	. S	u	NOTE: Mod. 4 is standard with this unit

-100 to 600°F/-93 to 316°C

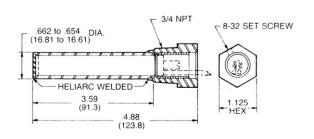
-100 to +500°F/ -73 to 260°C	Opens	All Type 316 S.S.	-100°F/-73°C indefinitely and 100°F/55°C above set point for 1 hour maximum	AC 10 amps 120 volts 5 amps 240 volts	± 5°F from -100 to 100°F ± 3°F or 2% of setting value (whichever is greater) from 100 to 600°F	1 2 3 4 14
-100 to +600°F -73 to +316°C	Closes		-100°F/-73°C indefinitely and 700°F/370°C for 1 hour maximum	DC ratings consult Fenwal	± 5°F or 3% of setting value (whichever is greater)	SPECIAL FEATURE 31

RATINGS

Unless otherwise specified, all rating apply to non-inductive loads, such as heaters or resistors. Tungsten filament lamps have an inrush of 10 to 15 times the steady state current. Do not exceed switch rating at any time.

PROTECTIVE WELLS

For use with 170XX 5/8" Diameter Cartridge THERMOSWITCH Controllers



Catalog No. 34-011201-000 Hex Head Well (321 Stainless Steel Well & Head)

Applicable Modifications

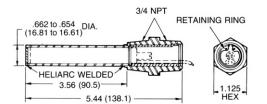
1 Special Marking

Applicable Special Features

31A Extended Shell

Approximate weight is 4 ounces (112 grams) Pressure Ratings: 100 psi at -100°F to +250°F

60psi at 600°F



Catalog No. 34-011204-000 Coupling Head Well (321 Stainless Steel Well & Head)

Applicable Modifications

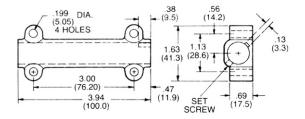
1 Special Marking

Applicable Special Features

31A Extended Shell

Approximate weight is 5 ounces (140 grams) 100 psi at -100°F to +250°F Pressure Ratings:

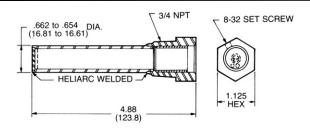
60 psi at 600°F



Catalog No. 34-011100-002 Aluminum Surface Mounting Well

Approximate weight is 4 ounces (112 grams) 100 psi at -100°F to +250°F Pressure Ratings: 60 psi at 600°F

For use with 172XX and 173XX THERMOSWITCH® Controllers



Catalog No. 34-011208-000 Low Pressure Hex Head Well (321 Stainless Steel Well & Head)

Applicable Modifications

Special Marking

Applicable Special Features

31A Extended Shell

Approximate weight is 4 ounces (112 grams) Pressure Ratings: 100 psi at -100°F to +250°F 60 psi at 600°F

In many applications involving liquids and gases, the use of a well is recommended. When the removal of a hex or coupling head THERMOSWITCH® controller would require draining of the container in which it is inserted, the use of a well assembly permits removal of the controller at any time without other disturbances.

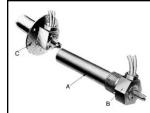
When surrounding ambients are subject to extreme changes thus affecting THERMOSWITCH® control, the well makes it possible to insert the THERMOSWITCH® controller completely into the medium being controlled thereby eliminating these ambient temperature effects or "head effect".

A well offers protection in applications where fluids have a corrosive effect on the brass shell of the THERMOSWITCH® controller.

NOTE: Certain gases or liquids (including water at elevated temperatures) could be corrosive and/or cause electrolytic action, which could severely shorten the life of the controller. Where corrosion or electrolysis is suspect, the use of stainless steel heliarc welded thermowells or various platings or coatings may increase controller life. The rate of corrosion or electrolysis is influenced by a great many system parameters such as chemical makeup and temperature of the solution, stray electric currents, etc. Consult the supplier of your chemicals or Fenwal for suggestions.

In addition, use a well to protect the THERMOSWITCH® controller from external forces or blows which could affect its operation.

MODIFICATIONS



(1) Special Marking 01-990010-XXX

Special marking may be rubber stamped in indelible ink at points A, B, or C. Amount of marking is limited to the space available. Specify text and location of marking.



(2) Extended Lead Wires 01-9902X-XXX

Lead wires may be extended to any length. Wire lengths are specified at that portion of lead wire outside of the THERMOSWITCH® controller, indicated by dimension "L". Special lead wire stripping may also be obtained by specifying length shown as dimension "X".

(3) Factory Temperature Setting 01-990030-00X

The controller may be preset at Fenwal to any temperature within its listed range to a minimum of 32°F (0°C). Unless this modification is specified, units are preset at approximately 75°F (25°C). Modification 4 is recommended when ordering a factory set unit to preclude a possible shift in set point due to mishandling.



(4) Temperature Restraining Device 01-990040-000

A restraining device may be added to secure the temperature adjustment sleeve after calibration. This modification deters tampering with the setting. It also minimizes the possibility of a shift in calibration due to vibration.



(5) Tamper-proof Cap 01-990050-000

A tamper-proof cap can be furnished to prevent tampering with a THERMOSWITCH controller equipped with Modification 4 above.



(6) Dial and Knob 01-990061-0XX

A large dial and knob may be added to certain THERMOSWITCH controllers. Graduations are marked from "1" to "7" for adjustment to higher or lower temperature. Controllers may be ordered unset or factory preset. Dial will be set on NO. 4 position unless otherwise specified.



01-990062-0XX

Same as 6A above except small dial and knob.



(8) Moisture Resistant Seal 01-990080-001

Under certain conditions where there is excessive moisture or vapor, a moisture resistant seal may be added to protect the interior of the THERMOSWITCH controller. Modification 13 should be ordered with this modification.

01-990080-002

A same as 8A above except seal is four hole type so dial and knob may be used. Modification 13 should be ordered with this modification.



Modifications which cannot be combined.

MOD	4	5	6	8	10	14
4						
5						
6						
8						
10						
14						



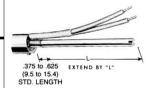
(10) Moisture Resistant Tamper-proof Cap 01-99011X-XXX

To seal a controller against moisture and tampering, a moisture resistant, tamper-proof cap may be mounted over the adjusting sleeve. It may be used with unset or factory preset units.



(13) Packing Gland on Lead Wires 01-990130-00X

In installations where moisture may enter THERMOSWITCH® controller around lead wires, a packing gland is recommended. Modification 8 should be used with this modification



(14) Extended Temperature Adjusting Sleeve 01-990140-XXX

Adjustment sleeve extensions are available only in multiples of one inch. When ordering, the length specified is the "extended by" length "L". For example, if the standard adjusting sleeve length for the controller ordered is % to % inch, and a 4 inch extension is ordered, the overall length will be 4% to 4% inches. Minimum ordering quantities apply.

SPECIAL FEATURES

When special features are specified, THERMOSWITCH® controllers are assigned a special catalog number. As a result, THERMOSWITCH® controllers as received may bear a different catalog number than the one specified on the customer order.

31 Extended Shell - THERMOSWITCH® Controllers

In applications where a standard THERMOSWITCH® controller is too short to reach the medium to be controlled, the shell length may be extended. Extension must be ordered in increments of 1 inch beyond standard length.

31A Extended Shell - Protective Wells

Wells may be extended in increments of one inch. The THERMOSWITCH® controller must also be extended equally in length.

34 Plating Of All Exposed Brass Parts

To overcome certain corrosive conditions, all exposed brass parts may be plated with tin, zinc, or nickel. Specify S.F.34 and plating material.

NOTE: Plating restricts the maximum temperature of the controllers as follows:

Tin 300°F (149°C) Nickel 600°F (316°C) Tin 400°F (204°C)

35 Polyvinyl Chloride (PVC) Lead Wires

PVC insulated wire can be supplied as a moistureresistant leadwire for those applications where the operating temperature does not exceed 175°F (80°C).

Armored Cable

SF 01-982122-XXX 5/8 diameter units SF 01-982123-XXX 13/16 diameter units

Armored Cable provides protection for the leadwires. (Cable is not moisture resistant.) Leadwires will be 2 inches longer than cable if cable is over 12 inches unless otherwise specified. Specify cable length "L". This feature includes a ground wire provision as required by approval agencies.

In applications where a standard THERMOSWITCH® controller is too short to reach the medium to be controlled, the shell length may be extended. Extension must be ordered in increments of 1 inch beyond standard length.

HOW TO ORDER

- 1. Select controller and/or protective well detailed on Pages 2 7.
- 2. Order using catalog number.
- Select applicable Modifications and/or Special Features detailed on Page 8 and order using 11 digit number shown

In applications where a standard THERMOSWITCH® controller is too short to reach the medium to be controlled, the shell length may be extended. Extension must be ordered in increments of 1 inch beyond standard length.



Operation outside specifications could result in failure of the Fenwal product and other equipment with injury to people and property.

NOTE: Specifications subject to change without notice



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These instructions do not purport to cover all the details or variations in the equipment described, nor do they provide for every possible contingency to be met in connection with installation, operation and maintenance. All specifications are subject to change without notice. Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to LICO,

/N 1.10.21 5/27/04